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# PARTS BOOK

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## **KM-560**

Single-Needle Unison Feed  
Lock Stitch Machine

## **KM-560-7**

Single-Needle Unison Feed  
Lock Stitch Machine  
With Thread Trimmer

PME-120921

# Information

## A. Parts Book 구성

### Structure of Part Book

① **A** Arm, Bed & Machine Body Mechanism  
파, 부드 및 의장품 관계

②

③

Ref. No	Parts No	Note	Name of Parts	중 명	Q'ty	Assembly No.
A-1	01-1284(-03)		Arm	어암	1	
A-2	01-1007(-06)		Bed	베드	1	
A-4	01-0210(-00)		Face Plate	면판	1	
A-5	01-0208(-10H)		Face Plate Gasket	면판 가스켓	1	
A-6	01-1174(-4122)		Screw(L) (#4 *mm)	볼트	10	
A-7	01-1101(-1230)		Rubber Cap For Face Plate	면판 고무뚜껑	2	
A-9	01-0018(-1200)		Caution (Screw)	경고 스크류	1	
A-8	01-0197(-00)		Timing Cover Cover	날카기 피복	1	
A-10	01-0209(-00)		Screw(S) (#4 *mm)	볼트(#4*사우)	1	
A-11	01-0174(-00)		Bed Cover(L)	베드 커버(우)	1	
A-12	01-0148(-102H)		Bed Cover (Gasket,L)	베드 커버 가스켓(우)	1	
A-13	01-0243(-1000)		Screw(L) (#4 *mm)	볼트(#4*사우)	14	
A-13-1	45-0244(-1000)		Washer	와셔	2	
A-14	01-0170(-00)		Bed Cover(S)	베드 커버(좌)	1	
A-15	01-0178(-102H)		Bed Cover (Gasket(S))	베드 커버 가스켓(좌)	1	
A-16	440211(-100H)		Tank Rubber Cap	오일 탱크 고무뚜껑	1	
A-17	01-0274(-1230)		Thread Guide with Three Poles	세극통 실압리(조)	15Set	
A-19	01-0210(-1000)		Thread Guide(L)	면판 실압리	1	
A-20	01-0210(-1230)		Screw(S) (#4 *mm)	볼트	3	
A-21	01-0100(-1230)		Thread Guide(S)	면판 실압리	1	
A-22	01-0168(-00)		Arm Thread Guide Assy	어암 실압리 실압리(조)	1	
A-23	11-0170(-7000)		Nut	너트	1	
A-24	01-0210(-102H)		Thread Guide(S)	실압리(우)	1	
A-25	010270(-100H)		Silicon Tank Assy	실리콘 탱크 유압 탱크(조)	15Set	
A-26	010208(-100H)		H Silicon Tank	실리콘 탱크 유압 탱크	1	
A-27	010208(-100H)		H Silicon Oil Window	실리콘 유압 탱크	1	
A-28	010240(-100H)		H Silicon Part	실리콘 유압 탱크 부품	1	
A-29	01-1305(-00)		H Part for Silicon Oil Supply	실리콘 유압 탱크 실압리	1	
A-30	01-0168(-100H)		Screw(L) (#4 *mm)	볼트	1	
A-31	04-0281(-1230)		Arm Upper Part Rubber Cap	어암 상부 고무 뚜껑	2	
A-33	04-0208(-100H)		Needle Bar Rubber Cap	바늘봉 고무 뚜껑	1	
A-34	01-0430(-442L)		Rubber Cap(L)	고무뚜껑(좌)	4	
A-35	44-0211(-7400)		Rubber Cap(S)	고무뚜껑(우)	7	
A-36	01-0170(-100H)		Bed Rubber	베드 고무	1	
A-37	01-0191(-00)		H Washer (Sticker(H))	고밀 스티커-수송용	1	
A-38	01-0191(-00)		M Washer (Sticker(M))	고밀 스티커-일부용	1	
A-39	01-0192(-00)		L Washer (Sticker(L))	고밀 스티커-전용	1	
A-40	01-0192(-00)		K Washer (Sticker(K))	고밀 스티커-전용	1	
A-41	01-0110(-100H)		Tap Cover	타프 커버	2	
A-42	01-0514(-100H)		Tap Cover	타프 커버	1	
A-43	41-0114(-100H)		Silicon Winder Assy	실압리(조)	15Set	
A-44	41-0201(-100H)		Silicon Winder (Base Assy)	실압리 베이스(조)	1	
A-45	41-0204(-100H)		Silicon Winder (Shaft)	실압리 구동축	1	
A-46	01-0208(-00)	S. Other	Sticker(S)	저스 밀착 스티커	1	
A-47	01-0168(-100H)		Screw(S)	볼트	1	
A-48	41-0208(-100H)		Silicon Winder	실압리 체결리	1	
A-49	01-0104(-550T)		Screw(L) (#4 *mm)	볼트	2	
A-50	41-0208(-100H)		Silicon Winder Action Ring	실압리 체결링	1	
A-51	41-0208(-100H)		Silicon Winder Shaft Rubber Ring	실압리 구동축 고무링	1	
A-52	41-0210(-100H)		Silicon Winder Screw	실압리 볼트	1	
A-53	41-0211(-100H)		Silicon Winder Adjusting Plate	실압리 조정판	1	
A-54	01-0130(-1230)		Screw(L) (#4 *mm)	볼트(#4*사우)	1	
A-55	01-0178(-102H)		Washer	와셔	1	
A-56	41-0211(-100H)		Silicon Winder Lower Shaft	실압리 하부 축	1	
A-57	41-0214(-100H)		Silicon Winder Adjusting Term	실압리 조정판	1	
A-58	010210(-4113)		Screw(M) (#2.5)	볼트	1	

Note: P= Heavy Material(중질재), M=Medium Material(중질재), N= Pneumatic Heavy Material(공압식 중질재)  
L= Light Material(저질재), K=Soft Material(부드러운), EL=Large Shruble Hole(대시름 구멍)

①: 관계 별 고유 코드

Unique code by mechanism

②: 관계 별 고유 명칭

Unique name by mechanism

③: 관계도

Explode view

④ Ref.No.: 파트별 고유 식별 번호

Unique identification number by part

⑤ Parts No.: 고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(조) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥ Note: 공지사항 표기 및 메모

Refers to notice and memo

⑦ 품

명: 파트의 고유 품명

Name of Part: Unique name of parts

⑧ Q'ty : 파트의 수량

The number of parts

⑨ Assembly no.: 조(조) 파트의 식별 번호

Unique identification number by set part

# Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량 발생될 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
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3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

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- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
  
- You can make an order for the parts of Sunstar machine to connect internet address.  
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.  
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

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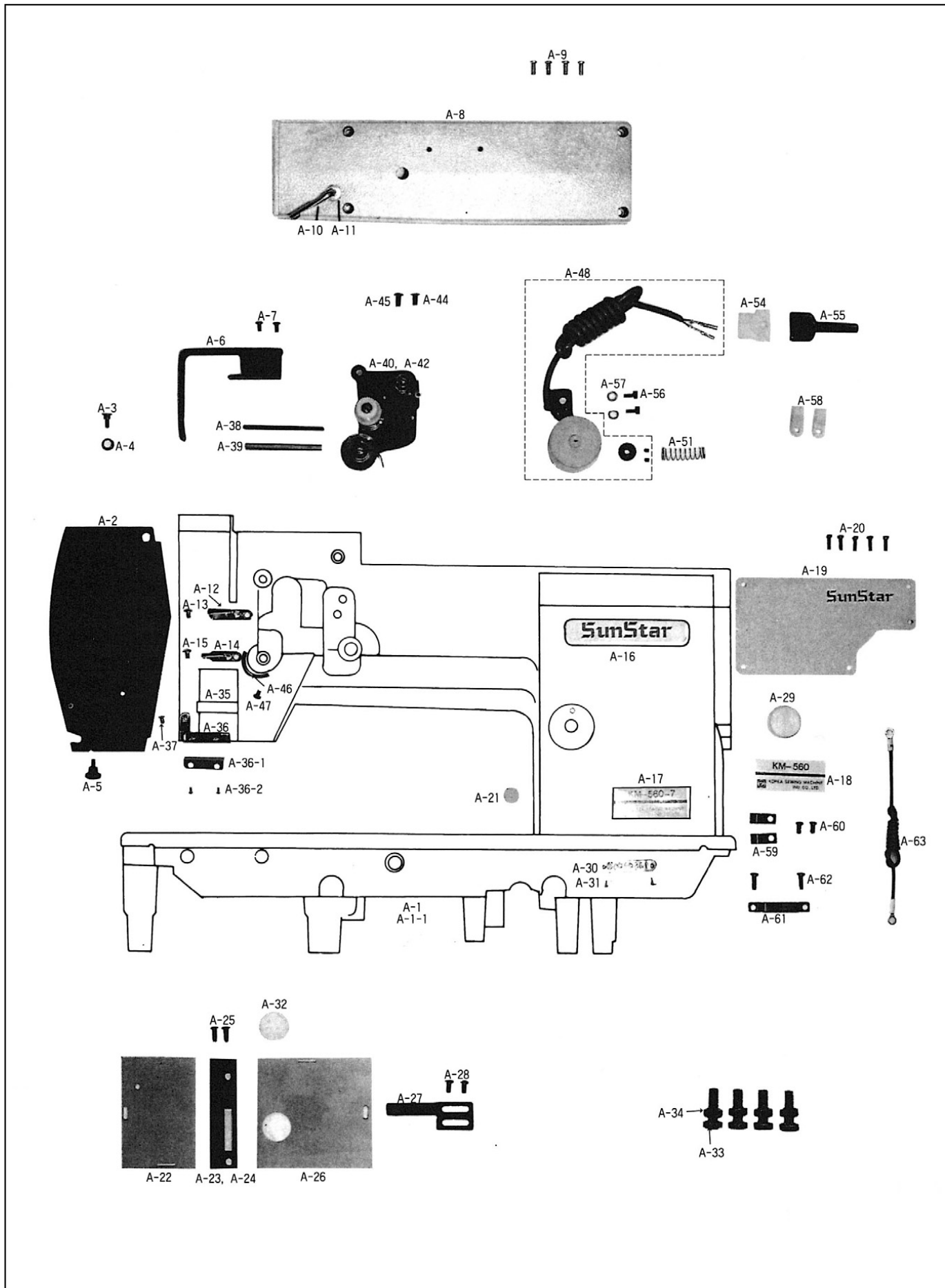
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# A

## Machine Body & Thread Tension Adjusting Mechanism

### 외장 & 실장력 조절 관계

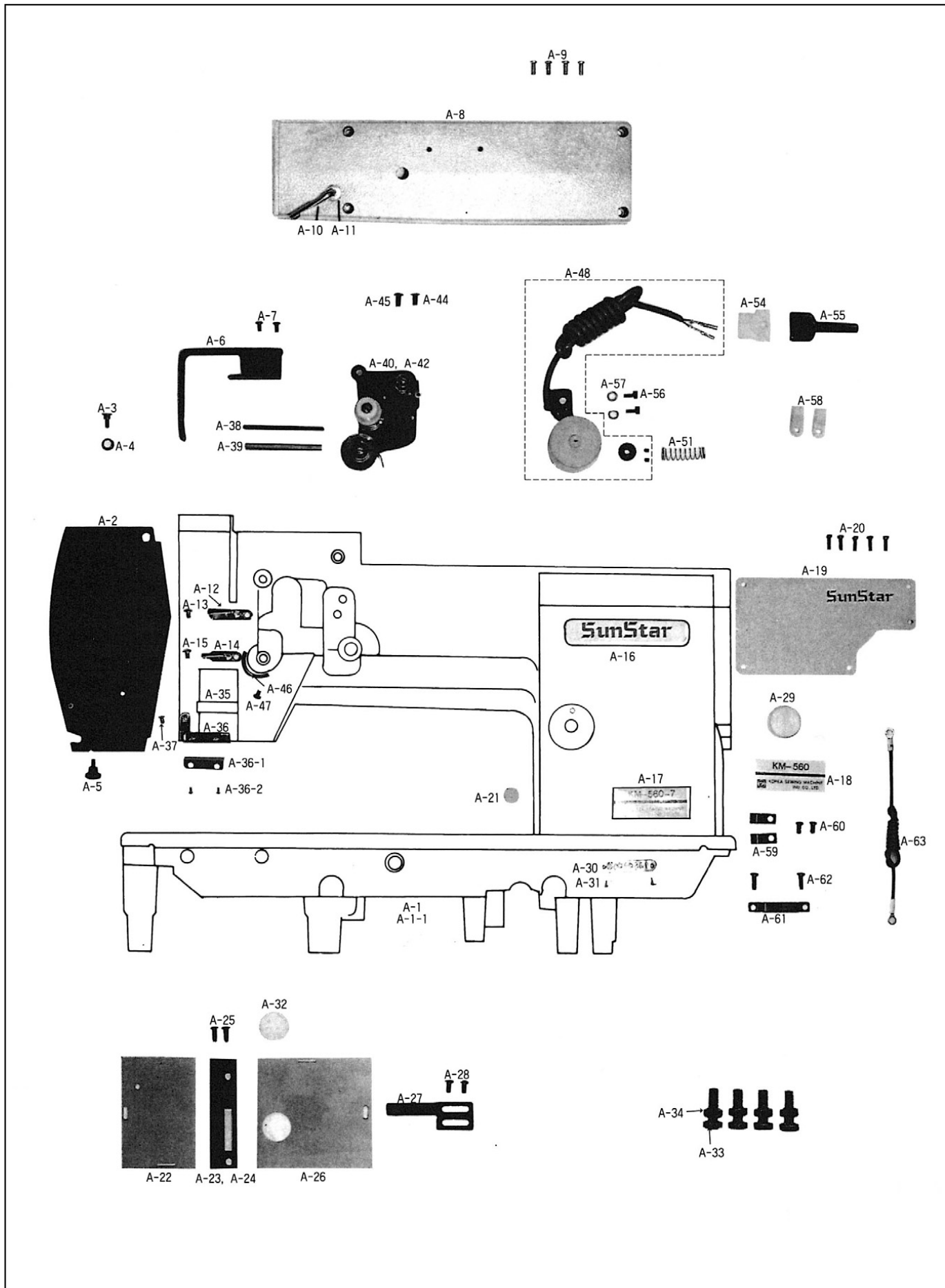


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
A-1	01-001A-5607		Arm Bed Ass'Y	암 베드(조)	1Set		
A-1-1	01-001A-5600		Arm Bed Ass'Y	암 베드(조)		1Set	
A-2	CMB-LB008100		Face Plate	면판	1	1	
A-3	DSC-FA017200		Screw (Upper) For A-2	면판 집나사 (상)	1	1	
A-4	DWS-CB000600		Washer (Upper) For A-2	면판 와셔	1	1	
A-5	DSC-BJ002300		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
A-6	CMB-LA020100		Thread Take Up Cover	실채기 커버	1	1	
A-7	DSC-BJ001100		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	2	2	
A-8	CMB-LA020300		Top Cover	윗뚜껑	1	1	
A-9	DSC-BJ000400		Screw (11/64"n=40)	홈볼이 둥근납작 작은나사 (11/64"n=40)	4	4	
A-10	CMB-HK002700		Top Cover Thread Guide	윗실 걸이	1	1	
A-11	DSN-AA000700		Nut (15/64"n=28)	육각 너트 (15/64"n=28)	1	1	
A-12	CMB-HK005300		Arm Thread Guide Plate (U)	실걸이 (상)	1	1	
A-13	DSC-BC000200		Screw (9/64"n=40)	홈볼이 둥근접시 작은나사 (9/64"n=40)	1	1	
A-14	CMB-HK007500		Arm Thread Guide Plate (L)	실걸이 (하)	1	1	
A-15	DSC-BC000200		Screw (9/64"n=40)	홈볼이 둥근접시 작은나사 (9/64"n=40)	1	1	
A-16	CMB-LD004200		Brand Mark	상표마크 (암부)	1	1	
A-17	CMB-LD004000		Model Mark	모델 마크	1		
A-18	CMB-LD004100		Model Mark	모델 마크		1	
A-19	CMB-LA020400		Back Cover Plate	윗뚜껑	1	1	
A-20	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	5	5	
A-21	DPK-CA002600		Rubber Cap (S)	피트 조절기 구멍마개	1	1	
A-22	CMB-GH000900		Slide Plate (L)	미끄럼판 (左)	1	1	
A-23	CGA-GA004900		Needle Plate	침판	1		
A-24	CGA-GA005000		Needle Plate	침판		1	
A-25	DSC-BB001800		Screw (11/64"n=40)	홈볼이 접시 작은나사 (11/64"n=40)	2	2	
A-26	CMB-GH001000		Slide Plate (R)	미끄럼판 (右)	1	1	
A-27	CMB-BJ004600		Stopper For Slide Plate (R)	미끄럼판 (右) 스토퍼	1	1	
A-28	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
A-29	DPK-CA000600		Rubber Cap (L)	하측 후 붓싱 고무마개	1	1	
A-30	CMB-BJ006600		Machine Number Plate	번호판	1	1	
A-31	PPN-AD000100		Pin For A-30	번호판 핀	2	2	
A-32	CMB-BJ004800		Bobbin Window	미끄럼판 보빈창	1	1	
A-33	DSC-AA003500		Screw (M8×1.25)	육각 보울트 (M8×1.25)	4	4	
A-34	PSN-AA002200		Nut For A-33	베드받침 너트	4	4	
A-35	CLB-JL006500		Felt (Upper Thread)	윗실 급유 헬트	1	1	
A-36	CMB-HK005500		Felt Holder For Upper Thread Supply	암 실안내(하)	1	1	
A-36-1	CLB-BG003800		Felt For Upper Thread Supply	윗실 급유 헬트잡이	1	1	
A-36-2	DSC-BJ001600		Screw (3/32"n=56)	홈볼이 둥근납작 작은나사 (3/32"n=56)	2	2	
A-37	DSC-BC000200		Screw (9/64"n=40)	홈볼이 둥근접시 작은나사 (9/64"n=40)	1	1	
A-38	CTR-KC000600		Thread Tension Release	실늦추기 축	1	1	
A-39	CTR-BQ000300		Pipe For A-38	동 파이프	1	1	
A-40	ATA-PS004600		Thread Tension Control Ass'y (T)	실조절 장치(조)	1Set		
A-42	ATA-PS004700		Thread Tension Control Ass'y (S)	실조절 장치(조)		1Set	
A-44	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	1	1	
A-45	DSC-BJ000400		Screw (9/64"n=40)	홈볼이 냄비 작은나사 (9/64"n=40)	1	1	
A-46	CTA-BJ001900		Stopper For Thread Take-Up Spring	실조절 장치 스토퍼	1	1	
A-47	DSC-BJ001100		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
A-48	DSD-AA003400		Tension Release Solenoid Ass'y	실 늦추기 솔레노이드 (조)	1Set		
A-51	DSP-AA011200		Spring For A-49	솔레노이드 축 카라 스프링	1		
A-54	08-010B-3701		Plug For A-48	플러그 1490P1 (백색)	1		
A-55	17-436C-7907		Tube For A-48	사각 튜브 (小)	1		
A-56	PSC-AC006100		Screw (M5×0.8)	육각구멍볼이 보울트 (M5×0.8)	2		
A-57	CMB-LA020100		Washer For A-56	가마잡이 와셔	2		
A-58	PTC-AH000300		Cable Holder (5N)	케이블 잡이 C (5N)	2		
A-59	DTC-AH001000		Cable Holder	케이블 잡이	2		
A-60	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2		

# A

## Machine Body & Thread Tension Adjusting Mechanism

### 외장 & 실장력 조절 관계



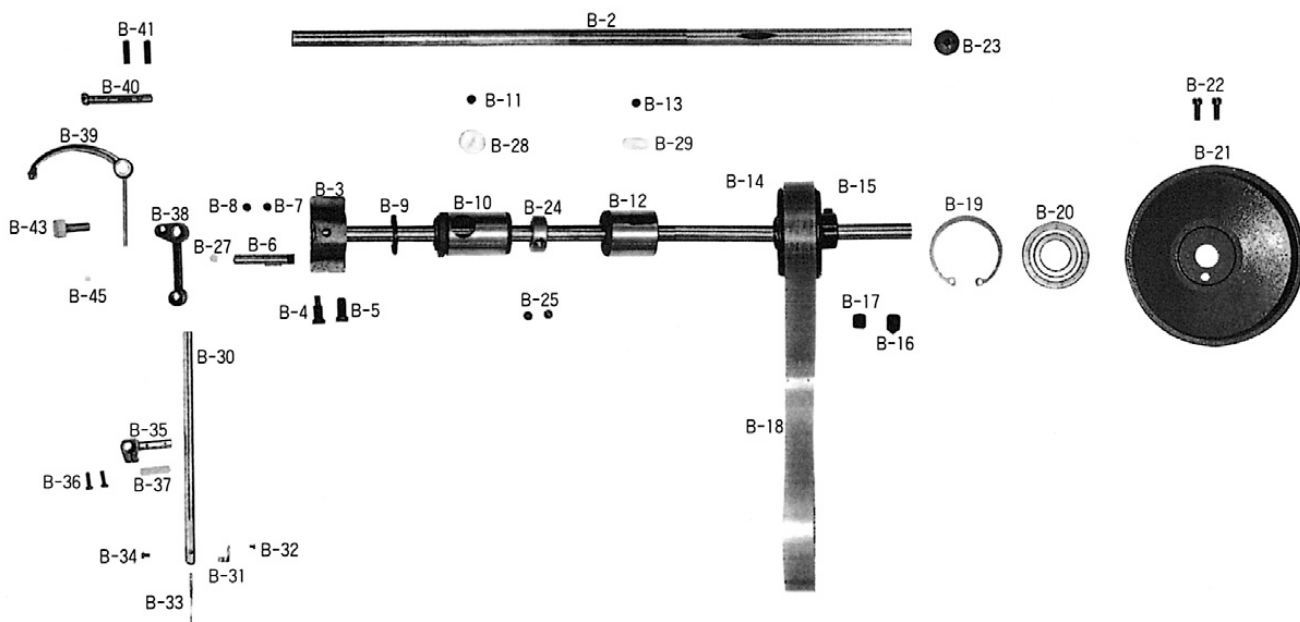




# B

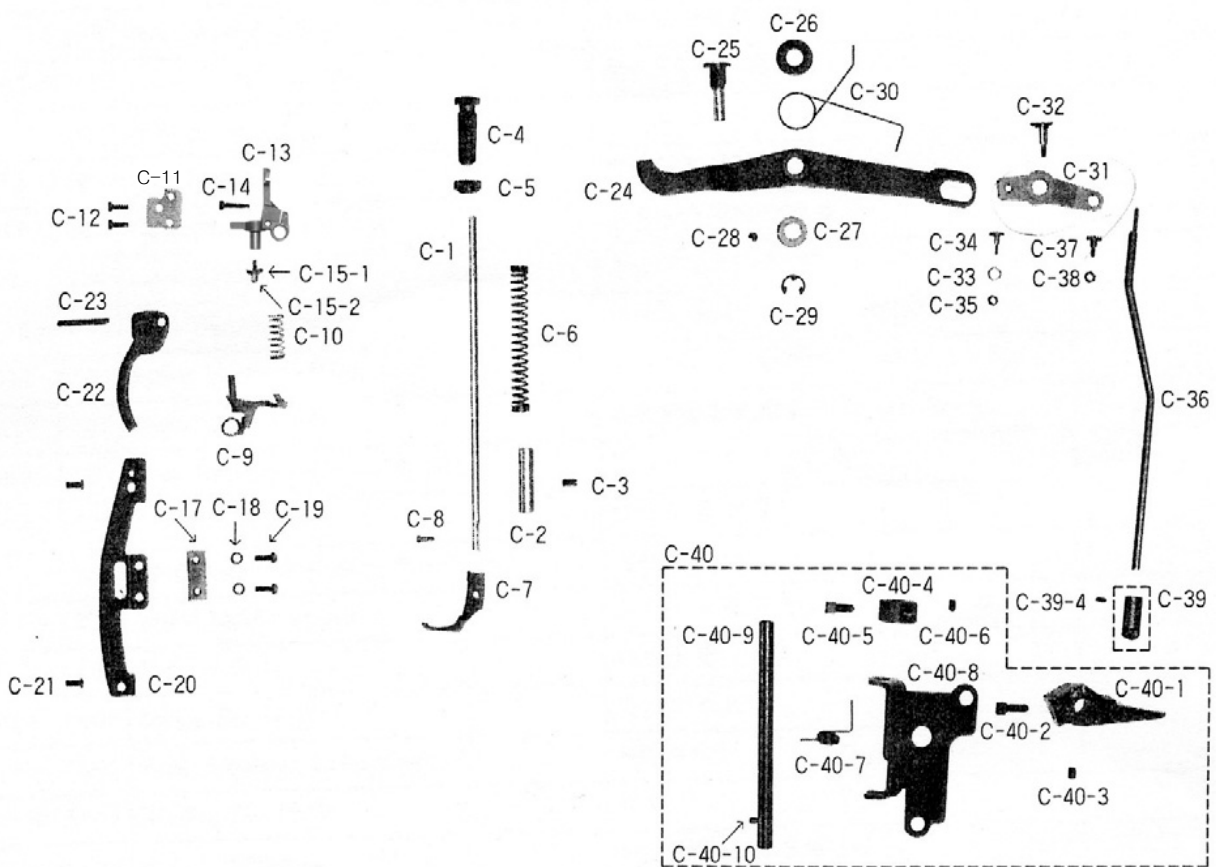
## Upper Shaft & Needle Bar Rock Mechanism

### 상축 & 바늘대 관계





Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
B-2	CUS-KC002900		Upper Shaft	상축	1	1	
B-3	CUS-DA002800		Link Cam	링크 캠	1	1	
B-4	DSC-BF003700		Screw (9/32"n=28)	훤불이 납작 작은나사 (9/32"n=28)	1	1	
B-5	DSC-BF011500		Screw (9/32"n=28)	훤불이 납작 작은나사 (9/32"n=28)	1	1	
B-6	DPN-AA008801		Needle Bar Crank Shaft	링크캠 핀	1	1	
B-7	DSC-CB000400		Screw (1/4"n=40)	육각구멍훤불이 멈춤나사 (1/4"n=40)	1	1	
B-8	DSC-CB001000		Screw (1/4"n=40)	훤불이 멈춤나사 (1/4"n=40)	1	1	
B-9	DCL-BB002400		Thrust Ring	상축 앞 붓싱 링	1	1	
B-10	DBS-DB008500		Upper Shaft Bushing (F)	상축 전붓싱	1	1	
B-11	DSC-CA000800		Screw (15/64"n=28)	훤불이 멈춤나사 (15/64"n=28)	1	1	
B-12	DBS-DA028400		Upper Shaft Bushing (M)	상축 중붓싱	1	1	
B-13	DSC-CA000800		Screw (15/64"n=28)	훤불이 멈춤나사 (15/64"n=28)	1	1	
B-14	DPL-BB000500		Timing Belt Pulley (Upper)	타이밍 폴리 (상)	1	1	
B-15	DSR-AK000500		Timing Belt Pulley Ring	후렌치	2	2	
B-16	DSC-CB001800		Screw (1/4"n=40)	육각구멍훤불이 멈춤나사 (1/4"n=40)	1	1	
B-17	DSC-CB000400		Screw (1/4"n=40)	육각구멍훤불이 멈춤나사 (1/4"n=40)	1	1	
B-18	PBT-BB000200		Timing Belt	타이밍 벨트	1	1	
B-19	PSR-AB000200		Stopper Ring	베어링 스톱링 (47)	1	1	
B-20	PBR-AA008500		Bearing (6204 ZZ)	6204 베어링	1	1	
B-21	DPL-AA001400		Pulley	폴리	1	1	
B-22	DSC-BF000800		Screw (15/64"n=28)	훤불이 납작 작은나사 (15/64"n=28)	2	2	
B-23	DSC-BG000200		Screw (5/16"n=24)	훤불이 바인딩 작은나사 (5/16"n=24)		1	
B-24	DCL-AA008500		Upper Shaft Collar	상축 카라	1	1	
B-25	DSC-CA000500		Screw (1/4"n=40)	훤불이 멈춤나사 (1/4"n=40)	2	2	
B-27	CLB-JL000800		Oil Cap For B-6	실채기 잡이 유심마개	1	1	
B-28	CLB-JL006600		Felt (B) For B-10	상축 앞 붓싱 헬트	1	1	
B-29	CLB-JL009500		Felt For B-12	상축 중 붓싱 헬트	1	1	
B-30	CNB-KA002000		Needle Bar	바늘대	1	1	
B-31	CNB-HK001500		Needle Bar Thread Guide	바늘대 실안내	1	1	
B-32	DSC-BJ002200		Screw (3/32"n=56)	훤불이 바인딩 작은나사 (3/32"n=56)	1	1	
B-33	-		Needle	바늘	1	1	
B-34	DSC-BJ004300		Screw (9/64"n=40)	훤불이 둥근납작 작은나사 (9/64"n=40)	1	1	
B-35	CNB-BF001800		Needle Bar Clamp	바늘대 잡이	1	1	
B-36	DSC-BJ000300		Screw (9/64"n=40)	훤불이 둥근납작 작은나사 (9/64"n=40)	2	2	
B-37	CLB-JL000800		Wick For B-35	절환기 헬트	1	1	
B-38	CTH-CC001400		Needle Bar Crank	바늘대 크랭크	1	1	
B-39	CTH-HJ002000		Thread Take-Up Lever	실채기	1	1	
B-40	DPN-AA013200		Hinge Pin For B-39	실채기 핀	1	1	
B-41	DSC-CA001500		Screw (15/64"n=28)	훤불이 멈춤나사 (15/64"n=28)	2	2	
B-43	CTH-BF000300		Take Up Lever Holder	실채기 잡이	1	1	
B-45	CLB-JL000800		Oil Cap For B-43	실채기잡이 유심 마개	1	1	



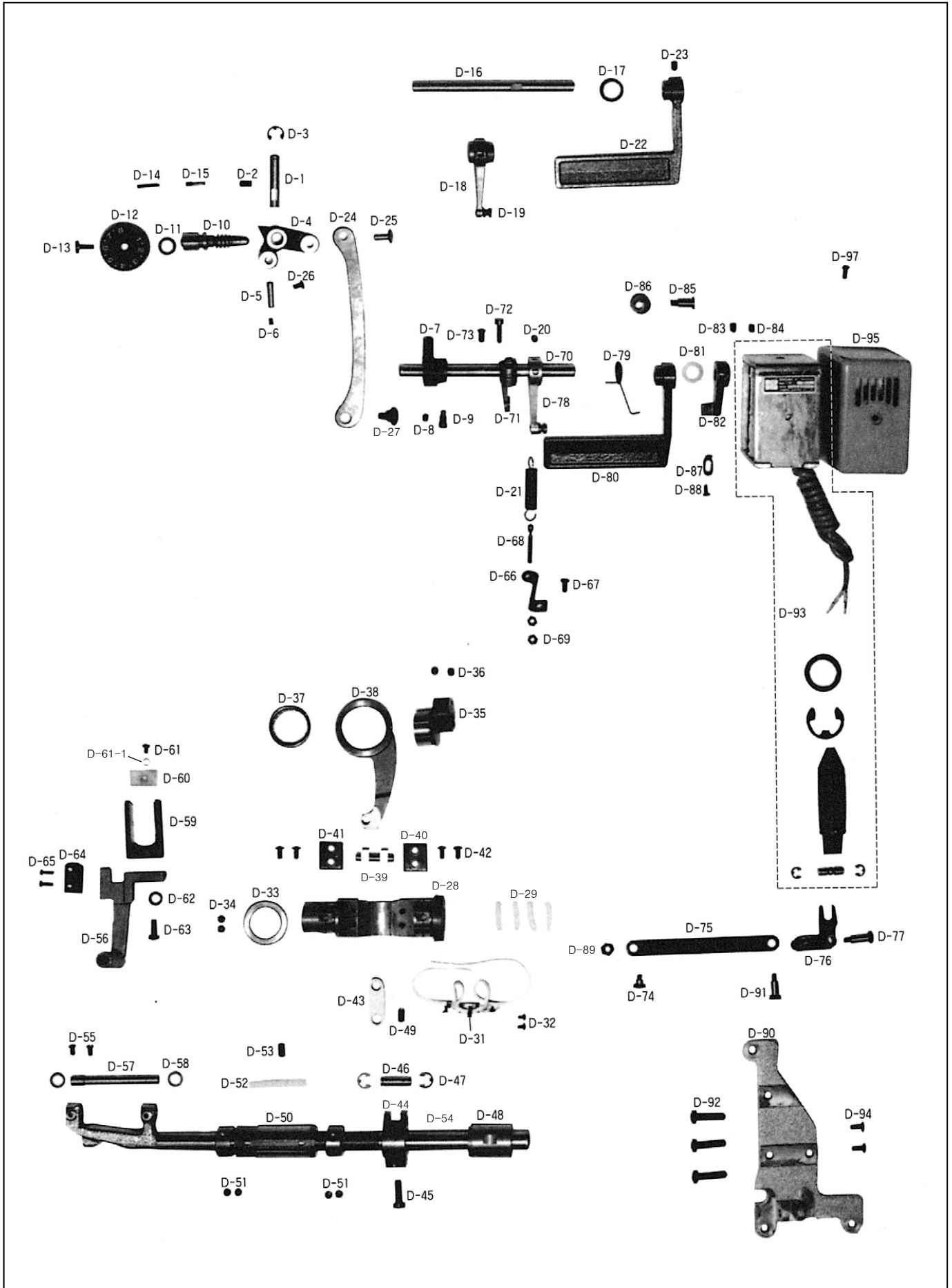


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
C-1	CPB-KB000902		Presser Bar	누름대	1	1	Aug.06.12
C-2	DBS-DA022400		Presser Bar Bushing	누름대 붓싱	1	1	
C-3	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
C-4	DSC-HA000500		Screw (9/16"n=20)	홈볼이 납작 작은나사 (9/16"n=20)	1	1	
C-5	DSN-CC000600		Nut (9/16"n=20)	원형 너트 (9/16"n=20)	1	1	
C-6	DSP-AA011400		Spring For C-4	압력 조절 스프링	1	1	
C-7	CGA-GC002900		Sub Presser Foot	보조 노루발 (B)	1	1	
C-8	DSC-BF003800		Screw (9/64"n=40)	홈볼이 납작 작은나사 (9/64"n=40)	1	1	
C-9	CTR-BJ001700		Thread Tension Release (Ass'y)	실 늦추기 (조)	1Set	1Set	
C-10	DSP-AA009500		Return Spring For C-9	실 늦추기 리턴 스프링	1	1	
C-11	CTR-BA000200		Tension Release Base	실 늦추기 판(K2541)	1	1	
C-12	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
C-13	CPB-BB000900		Presser Bar Guide Bracket	누름대 브라켓	1	1	
C-14	DSC-BA001600		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1	1	
C-15-1	DSC-FG002000		Roller Stud Screw	누름대 브라켓 축 나사	1	1	
C-15-2	CPB-CL000500		Roller For Presser Bracket	누름대 브라켓 로울러	1	1	
C-17	CPB-BK000400		Guide Bar Bracket Roller	누름대 브라켓 로울러 안내	1	1	
C-18	DWS-AA001100		Washer For C-17	뒷뚜껑 짐 와셔	2	2	
C-19	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
C-20	CPB-BJ001500		Plate for Roller Guide	로울러 안내 부착판	1	1	
C-21	DSC-BC001100		Screw (3/16"n=28)	홈볼이 둥근접시 작은나사 (3/16"n=28)	2	2	
C-22	CPB-CM000900		Presser Bar Lifter	누름대 올리기	1	1	
C-23	DSC-HB002300		Hinge Pin For C-22	누름대 올리기 힌지나사	1	1	
C-24	APM-PS001300		Knee Lifting Lever Ass'y	무릎올림 레버 (조)	1	1	
C-25	DSC-FH001100		Stud Screw For C-24	무릎올림 레버 단나사	1	1	
C-26	DWS-AA017000		Washer For C-24	무릎올림 레버 와셔	1	1	
C-27	DCL-AA008600		Collar For C-24	무릎올림 레버 카라	1	1	
C-28	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
C-29	PSR-AC000600		E-Ring (Ø8)	실 늦추기 안내붓싱 E링 (Ø8)	1	1	
C-30	CPM-CA002000		Knee Lifter Lever Spring	무릎올림 레버 스프링	1	1	
C-31	CPM-CA002000		Knee Lifter Link	무릎올림 링크	1	1	
C-32	DSC-FA019500		Stud Screw For C-31	무릎올림 링크 단나사	1	1	
C-33	CPM-CL000900		Roller For Knee Lifter Link	무릎올림 링크 로울러	1	1	
C-34	DSC-FA019600		Stud Screw For Knee Lifter Roller	무릎올림 링크 로울러 단나사	1	1	
C-35	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1	1	
C-36	CPM-BH001000		Knee Lifter Rod	무릎올림 연결콧드	1	1	
C-37	DSC-FA019700		Stud For Knee Lifter Connecting Rod	무릎올림 연결콧드 단나사	1	1	
C-38	DSN-AA000600		Nut (3/16"n=32)	육각너트 (3/16"n=32)	1	1	
C-39	APM-PS001400		Roller Ass'y For Knee Rod	무릎올림봉 로울러 (조)	1	1	
C-39-4	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1	1	
C-40	90-001A-5607		Knee Lifter Ass'y	무릎올림 (조)	1	1	
C-40-1	CST-CM000200		Knee Lifter Lock Bar Lever	무릎올림 고정레버	1	1	
C-40-2	DSC-GF000100		Screw (A) For C-40-1	무릎올림 레버 고정나사	1	1	
C-40-3	43-027S-8130		Screw (B) For C-40-1	무릎올림 레버 고정나사 (소)	1	1	
C-40-4	DCL-AA008700		Lever Shaft Stopper Collar	레버축 스토퍼 카라	1	1	
C-40-5	PSC-AA000200		Screw (M6×1.0)	육각볼트 (M6×1.0)	1	1	
C-40-6	43-027S-8130		Screw (B) For C-40-4	무릎올림 레버 고정나사 (소)	1	1	
C-40-7	DSP-AC006700		Return Spring For C-40-9	레버축 리턴 스프링	1	1	
C-40-8	CST-BB004300		Lever Shaft Bracket	레버축 브라켓	1	1	
C-40-9	CST-KC001400		Knee Lifting Rock Bracket Shaft	무릎올림봉 받침레버 축	1	1	
C-40-10	DPN-BC005100		Lever Shaft Guide Pin	안내핀	1	1	

# D

## Feed Mechanism

### 피이드 관계

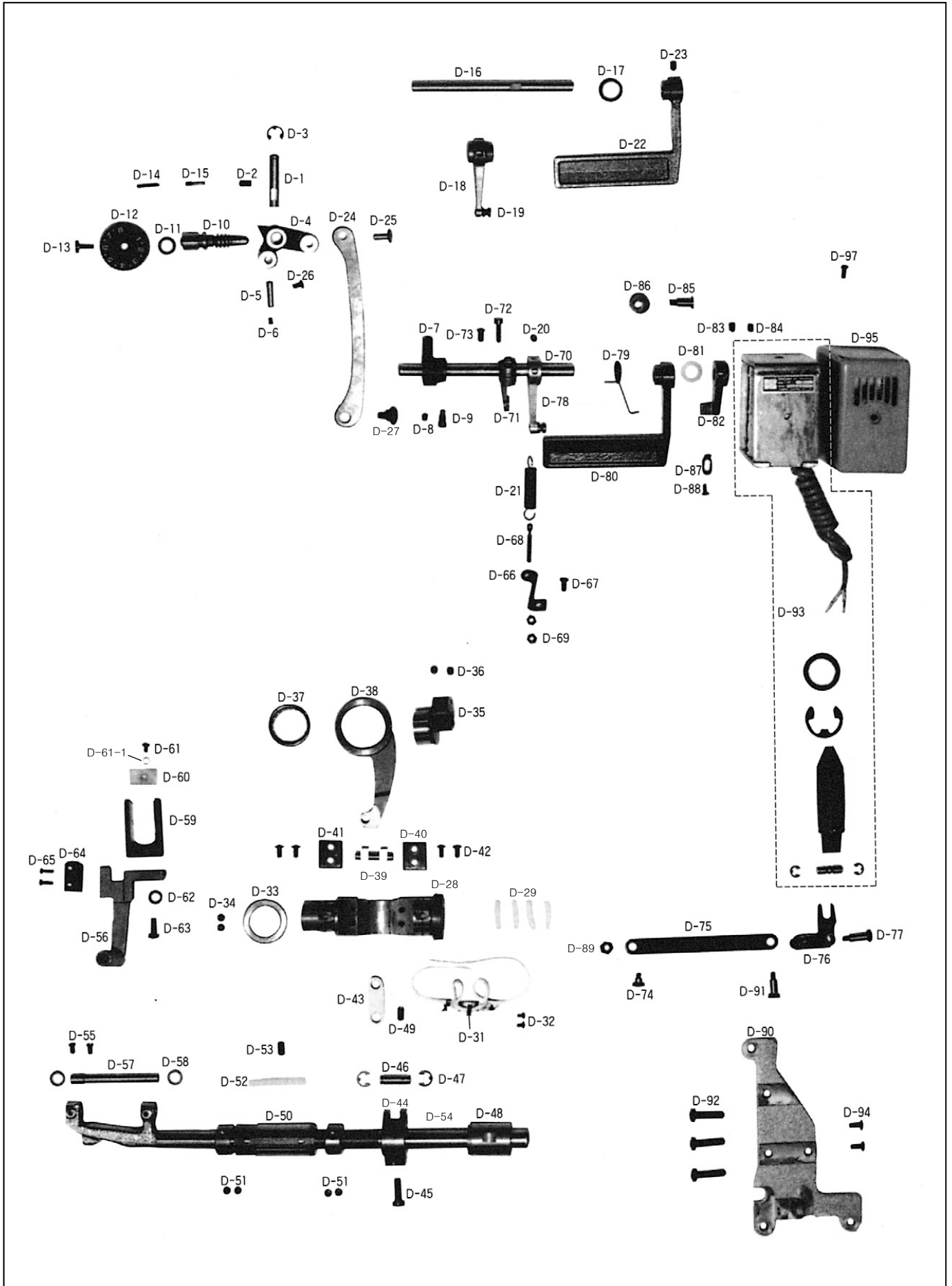


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
D-1	DPN-AA015000		Feed Regulator stud	피이드 조절기 한지핀	1	1	
D-2	DSC-CB000900		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-3	PSR-AC000900		E-Ring (Ø7)	피이드 조절기 한지핀 E링 (Ø7)	1	1	
D-4	CFA-DF000900		Feed Regulator	피이드 조절기 (K2554)	1	1	
D-5	DPN-AA015100		Connecting Pin For D-4	피이드 조절기 연결핀	1	1	
D-6	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1	1	
D-7	CFA-BB001400		Feed Regulator Bracket	피이드 조절기 브라켓 (K2545)	1	1	
D-8	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-9	DSC-AC002700		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
D-10	CFA-KJ001300		Feed Regulator Control Screw	피이드 조절 다이얼 축	1	1	
D-11	PPK-BA001600		O-Ring For D-10	다이얼 축 오링	1	1	
D-12	CFA-CQ002300		Feed Regulator Control Plate	다이얼 판	1	1	
D-13	DSC-BF001900		Screw (3/16"n=28)	홈볼이 납작 작은나사 (3/16"n=28)	1	1	
D-14	DPN-AA008700		Pin For D-12	다이얼 핀	1	1	
D-15	DSP-AA006400		Spring For D-12	다이얼 스프링	1	1	
D-16	CFA-KC001100		Feed Regulator Lever Shaft	역진레버 축		1	
D-17	DWS-AA013300		Washer For D-22	레버 와셔		1	
D-18	AFA-PS000900		Spring Holder For D-21	역진레버 축 스프링걸이		1	
D-19	DPN-BA000900		Hook For D-18	레버 축 스프링 걸이 핀		1	
D-20	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	1	1	
D-21	DSP-AB005000		Return Spring For Reverse Feed Lever	레버 스프링	1	1	
D-22	CFA-CM002100		Reverse Feed Control Lever	역진레버		1	
D-23	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)		1	
D-24	CLF-CC002100		Feed Regulator Connecting Rod	절환기 연결 로드 (4.5T)	1	1	
D-25	DPN-AD002400		Pin For D-24	절환기 연결 로드 핀 (B)	1	1	
D-26	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	1	1	
D-27	DSC-FA020200		Stud Screw For D-24	절환기 연결 로드 단나사	1	1	
D-28	CLF-KK000500		Feed Regulator Shaft	절환기	1	1	
D-29	CLB-JL000800		Felt For D-28	절환기 펠트	5	5	
D-31	CLB-BG004200		Wick Holder	절환기 유심잡이	1	1	
D-32	DSC-BJ004600		Screw (1/8"n=44)	홈볼이 둥근납작 작은나사 (1/8"n=44)	2	2	
D-33	DCL-AA005400		Stopper Collar For D-28	절환기 스토퍼 카라	1	1	
D-34	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	2	2	
D-35	CLF-DC002500		Feed Eccentric Cam	피이드 캠	1	1	
D-36	DSC-CB000500		Screw (15/64"n=28)	육각구멍볼이 멈춤나사 (15/64"n=28)	2	2	
D-37	PBR-BA002800		Needle Bearing	니들 베어링	1	1	
D-38	CLF-CC002000		Feed Cam Connecting Rod	베어링 로드	1	1	
D-39	DPN-AA015200		Slide Block Shaft	베어링 로드 연결핀	1	1	
D-40	CLF-BK000500		Slide Block	슬라이드 블럭	2	2	
D-41	CLF-BJ001500		Slide Guide Plate	슬라이드 블럭 안내판	2	2	
D-42	DSC-BJ000200		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	4	4	
D-43	CLF-CA000800		Lever Feed Connecting Link	수평 피이드 연결 링크 (KS007)	1	1	
D-44	CLF-CB001500		Lever Feed Arm	수평밀대 크랭크	1	1	
D-45	DSC-BA001300		Screw (1/4"n=28)	홈볼이 냄비 작은나사 (1/4"n=28)	1	1	
D-46	06-139P-7400		Lever Feed Arm Pin	연결핀	1	1	
D-47	PSR-AC000500		E-ring (Ø6)	E링 (Ø6)	2	2	
D-48	DBS-DA015600		Feed Rock Shaft Bushing (Rear)	수평밀대 뒷보싱	1	1	
D-49	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
D-50	DCL-AA005800		Feed Rock Shaft Collar	수평밀대 카라	2	2	
D-51	DSC-CA000500		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	4	4	
D-52	DBS-DA028500		Feed Rock Shaft Bushing (Front)	수평밀대 앞 보싱	1	1	
D-53	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
D-54	CLF-KZ000800		Feed Rock Shaft	수평밀대	1	1	
D-55	DSC-BA001000		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	2	2	
D-56	CLF-BA001000		Feed Bar	톱니받침	1	1	
D-57	CLF-KF001200		Feed Bar Shaft	톱니받침 축	1	1	
D-58	DWS-AA001200		Washer For D-57	톱니받침 축 와셔	2	2	

# D

## Feed Mechanism

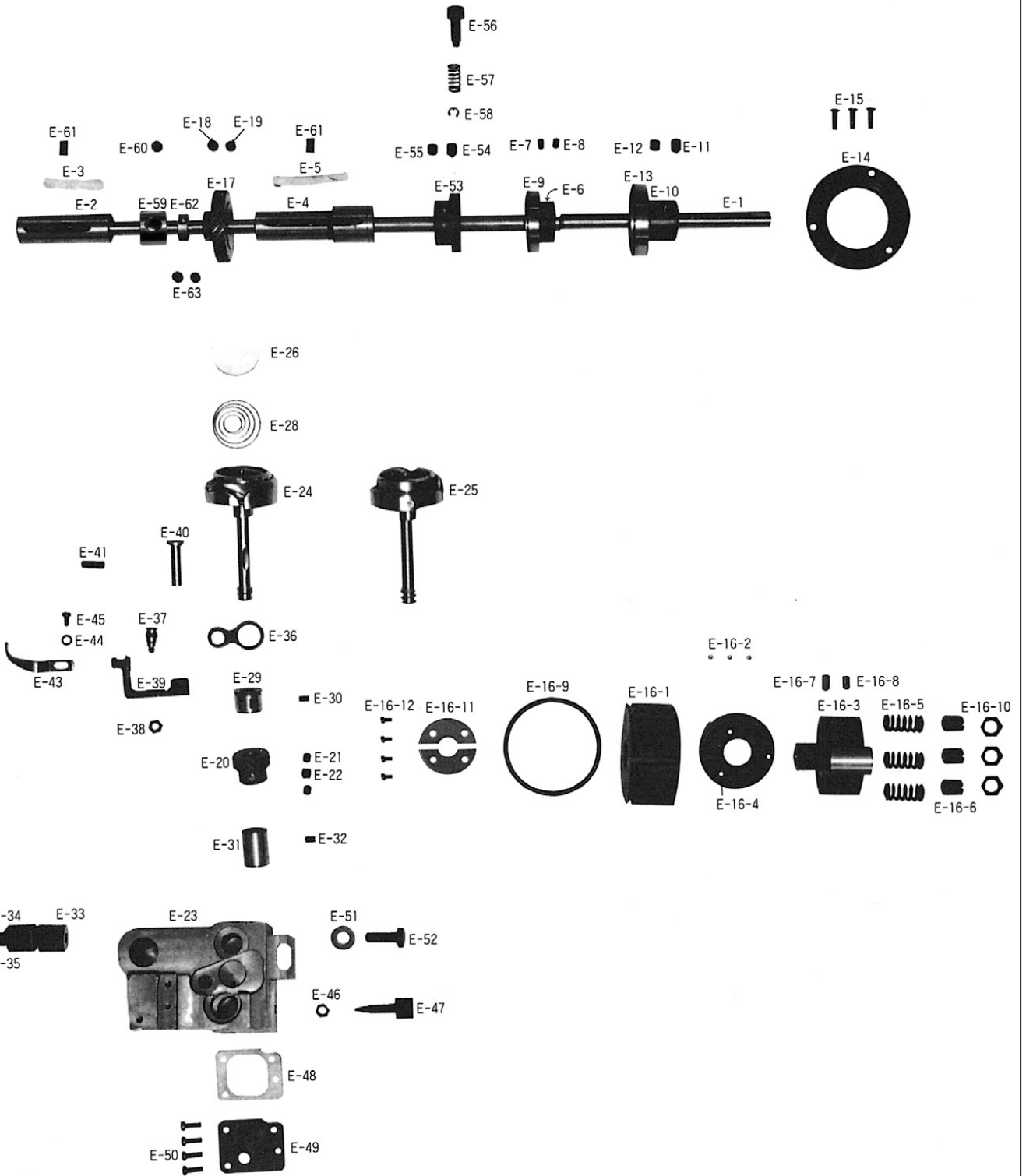
### 피이드 관계





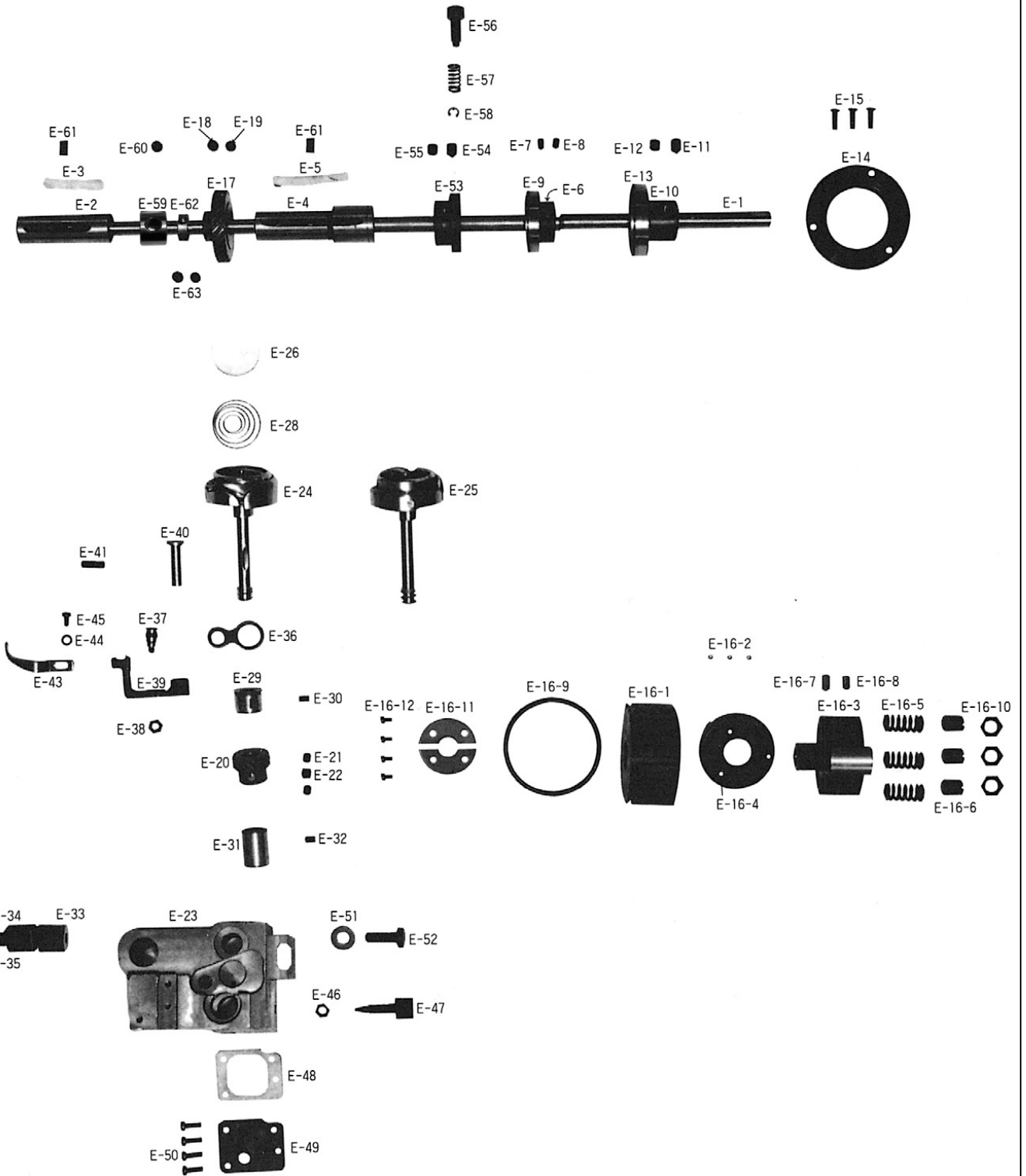
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
D-59	CLF-BB000800		Feed Bar Fork	톱니받침 포오크 (K2546)	1	1	
D-60	CLB-JL006800		Feed Bar Fork Felt	포크 헬트	1	1	
D-61	DSC-BB002000		Screw (9/64"n=40)	홈볼이 접시 작은나사 (9/64"n=40)	1	1	
D-61-1	DWS-AA003800		Washer For D-61	상축 헬트 와셔	1	1	
D-62	DWS-AA014400		Washer For D-61	포크 집나사 와셔	1	1	
D-63	DSC-BJ000600		Screw (15/64"n=28)	육각 보울트 (15/64"n=28)	1	1	
D-64	CGA-GB002300		Feed Dog	톱니	1	1	
D-65	DSC-BF015500		Screw (1/8"n=44)	홈볼이 납작 작은나사 (1/8"n=44)	2	2	
D-66	CFA-BG000100		Hook For D-21	역진레버 스프링걸이	1	1	
D-67	DSC-BA000700		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1	1	
D-68	DSC-HD000600		Adjusting Screw For D-66	스프링걸이 축나사	1	1	
D-69	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	2	2	
D-70	CFA-KC001200		Feed Regulator Lever Shaft	역진레버 축	1		
D-71	CFA-CB001400		Reverse Crank	역진 크랭크	1		
D-72	DSC-AA002800		Screw (3/16"n=32)	육각볼트 (3/16"n=32)	1		
D-73	DSC-BF000400		Screw (15/64"n=28)	홈볼이 납작 작은나사 (15/64"n=28)	1	1	
D-74	DSC-FA013700		Stud Screw For D-71	역진 크랭크 단나사	1		
D-75	CFA-CA001500		Reverse Link	백택 솔레노이드 연결링크	1		
D-76	CFA-CB001100		Reverse Solenoid Crank	백택 솔레노이드 크랭크	1		
D-77	DSC-FA013900		Stud Screw For D-75	백택 솔레노이드 연결 링크 축 (X)	1		
D-78	AFA-PS000900		Spring Holder For D-21	역진레버 스프링 걸이	1		
D-79	DSP-AC004900		Reverse Lever Spring	역진레버 스프링 (A)	1		
D-80	CFA-CM001700		Reverse Feed Control Lever	역진레버 (A)	1		
D-81	DWS-AA013300		Washer For D-80	역진 레버 와셔	2		
D-82	CHK-BJ000300		Auto Reverse Lever	역진 레버 B (K2888)	1		
D-83	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1		
D-84	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1		
D-85	DSC-FA006200		Stud Screw For Reverse Lever Stopper (Upper)	역진 레버 스토퍼 (상) 단나사	1		
D-86	CFA-FZ000100		Reverse Lever Stopper (Upper) Rubber	역진 레버 스토퍼 (上) 고무	1		
D-87	CFA-BB001500		Reverse Lever Stopper (Lower)	역진 레버 스토퍼	1		
D-88	DSC-BF003600		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	1		
D-89	DSN-AA000600		Nut (3/16"n=32)	육각너트 (3/16"n=32)	1		
D-90	CTT-BB002300		Reverse Solenoid Bracket	백택 솔레노이드 브라켓	1		
D-91	DSC-FA013800		Stud Screw For D-76	백택 솔레노이드 크랭크 축	1		
D-92	DSC-BA001300		Screw (1/4"n=28)	홈볼이 냄비 작은나사 (1/4"n=28)	3		
D-93	06-026A-5607		Reverse Solenoid Ass'y	백택 솔레노이드 (조)	1		
D-94	DSC-BA000700		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1		
D-95	CFA-LA000300		Reverse Solenoid Cover	백택 솔레노이드 커버 (X)	1		
D-97	DSC-BA000700		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1		







Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
E-1	CLS-KF000700		Lower Shaft	하축	1	1	
E-2	DBS-DA028600		Lower Shaft Bushing (Front)	하축 전봇싱	1	1	
E-3	CLB-JD000100		Felt For E-2	하축 앞 봇싱 헬트 (5-4)	1	1	
E-4	DBS-DA028700		Lower Shaft Bushing (Middle)	하축 중봇싱	1	1	
E-5	CLB-JD000100		Felt For E-4	하축 앞 봇싱 헬트 (5-4)	1	1	
E-6	DCL-AB003500		Bearing Bushing (Middle)	하축 중베어링 봇싱	1		
E-7	DSC-CA004800		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1		
E-8	DSC-CA001600		Screw (11/64"n=40)	홈볼이 멈춤나사 (11/64"n=40)	1		
E-9	PBR-AA006000		Bearing (6904NR)	하축 중베어링 (6904NR)	1		
E-10	DCL-AB002300		Bearing Bushing (Rear)	하축 후베어링 봇싱	1	1	
E-11	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-12	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-13	PBR-AA007400		Bearing (6004NR)	하축 후베어링 (6004NR)	1	1	
E-14	CLS-BJ000600		Bearing Presser	하축 후베어링 누름판	1	1	
E-15	DSC-BB003700		Screw (9/64"n=40)	접시머리 보울트 (9/64"n=40)	3	3	
E-16-1	DPL-BB000700		Safety Clutch Belt Pulley	안전장치 벨트 풀리	1	1	
E-16-2	PBR-AD000900		Safety Clutch Driving Ball	안전장치 클러치 구동용 볼 7/3	3	3	
E-16-3	CLS-BA000200		Safety Clutch Collar	안전장치 카라	1	1	
E-16-4	CLS-BJ001000		Safety Clutch Disc	안전장치 클러치 판 (K2542)	1	1	
E-16-5	DSP-AA009600		Safety Clutch Spring	안전장치 스프링	3	3	
E-16-6	DSC-CA004200		Screw (M10x1.25)	홈볼이 멈춤나사 (M10x1.25)	3	3	
E-16-7	DSC-CB001800		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-16-8	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	1	1	
E-16-9	DSR-AK000500		Safety Clutch Belt Pulley Ring	후렌치	1	1	
E-16-10	PSN-AA003600		Nut For E-16-7	안전장치 스프링 조정나사 너트	3	3	
E-16-11	CLS-BJ001100		Safety Clutch Collar Washer	안전장치 카라 와셔	2	2	
E-16-12	DSC-BB002000		Safety Clutch Collar Washer Screw	안전장치 카라 와셔 나사	4	4	
E-17	DGR-AB001100		Spiral Gear	기어 (대)	1	1	
E-18	DSC-CB000400		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	2	2	
E-19	DSC-CB001800		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	1	1	
E-20	DGR-AB001200		Rotary Hook Gear	기어 (소)	1	1	
E-21	DSC-CB001000		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	2	2	
E-22	DSC-CB001000		Screw (1/4"n=40)	홈볼이 멈춤나사 (1/4"n=40)	1	1	
E-23	CHB-BA001300		Hook Base	훅 받침	1	1	
E-24	CHK-HA002400		Rotary Hook (Ass'y) (HSH-12-15MMB(5)TR4)	가마 (HSH12-15(5)TRI)	1Set		
E-25	CHK-HA002500		Rotary Hook (Ass'y) (HSH-12-15MM(5))	가마 (HSH12-15MM(5))		1Set	
E-26	CHK-HB001000		Bobbin (AL)	보빈	1	1	
E-28	DSP-BA002600		Bobbin Tension Spring	보빈 장력조절 스프링	1	1	
E-29	DBS-DB008600		Rotary Hook Bushing (Upper)	가마 축 봇싱 (상)	1	1	
E-30	PSC-CB000200		Screw (3/16"n=28)	홈볼이 멈춤나사 (3/16"n=28)	1	1	
E-31	DBS-DA027600		Rotary Hook Bushing (Lower)	가마 축 봇싱 (하)	1	1	
E-32	PSC-CB000200		Screw (3/16"n=28)	홈볼이 멈춤나사 (3/16"n=28)	1	1	
E-33	CHB-BF000100		Pinch Sleeve (Upper)	가마 토대 슬리브 (上)	1	1	
E-34	CHB-BF000200		Pinch Sleeve (Lower)	가마 토대 슬리브 (下)	1	1	
E-35	DSC-BF012900		Screw (15/64"n=28)	홈볼이 납작 작은나사 (15/64"n=28)	1	1	
E-36	CHB-CA000100		Opener Link	오프너 링크	1	1	
E-37	DSC-GB000401		Stud Screw For Opener Link	오프너 링크 축	1	1	
E-38	DSN-AA000600		Nut (3/16"n=32)	육각너트 (3/16"n=32)	1	1	
E-39	CHB-CM000100		Opener Lever	오프너 레버	1	1	
E-40	CHB-KC000400		Opener Lever Stud	오프너 레버 축	1	1	
E-41	DSC-CA003000		Screw (3/16"n=32)	홈볼이 멈춤나사 (3/16"n=32)	1	1	
E-43	CHB-HN000101		Bobbin Case Opener	보빈 케이스 오프너	1	1	
E-44	DWS-AA003800		Opener Washer	상축 헬트 와셔	1	1	
E-45	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
E-46	DSN-AA003200		Nut For E-47	유량 조절 너트	1	1	
E-47	DSC-HZ001700		Oil Adjusting Screw	유량 조절 나사	1	1	
E-48	CHB-FC000300		Hook Base Gasket	훅받침 가스켓	1	1	

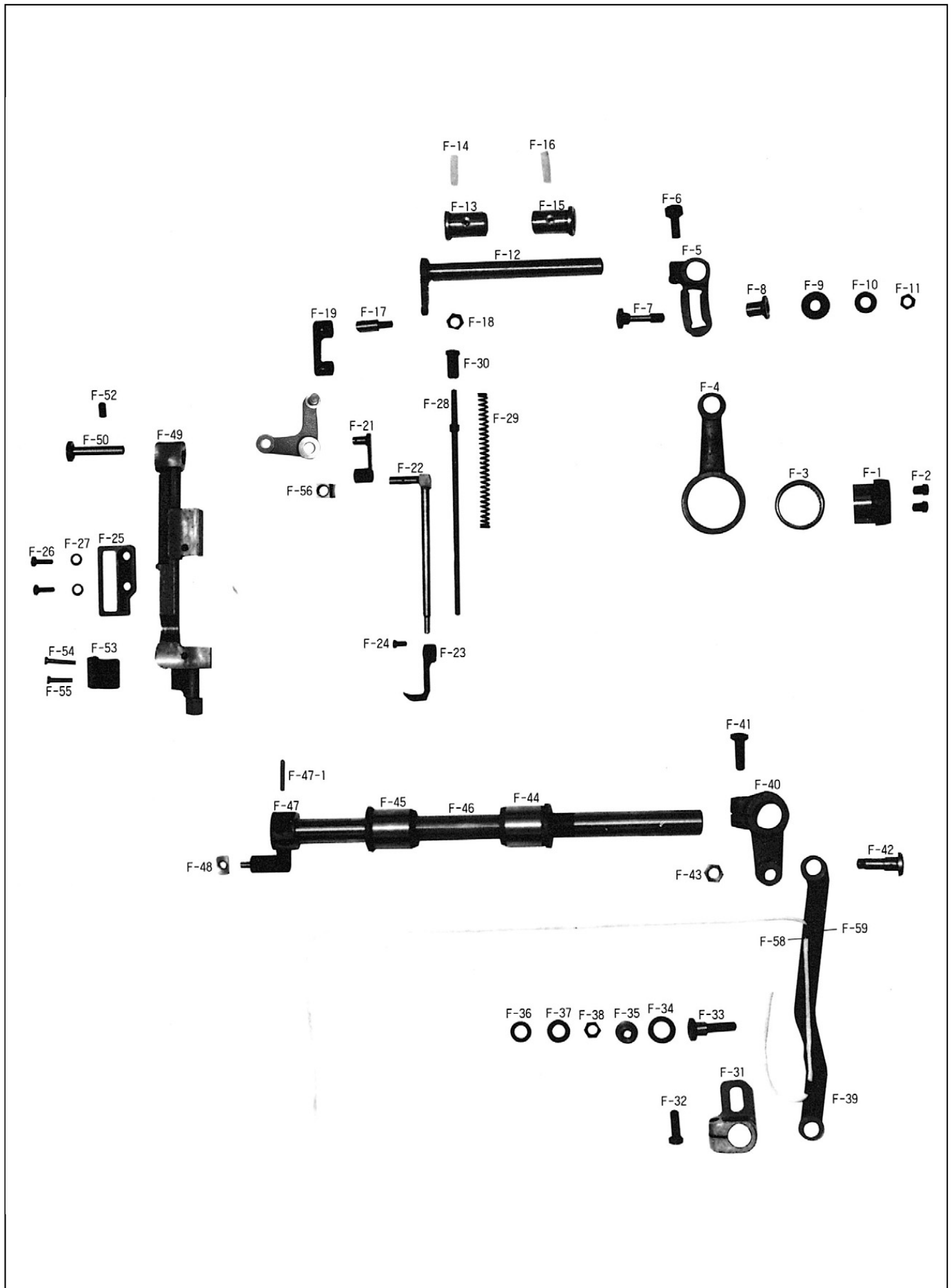




# F

## Upper Feed Mechanism

### 상피이드 관계



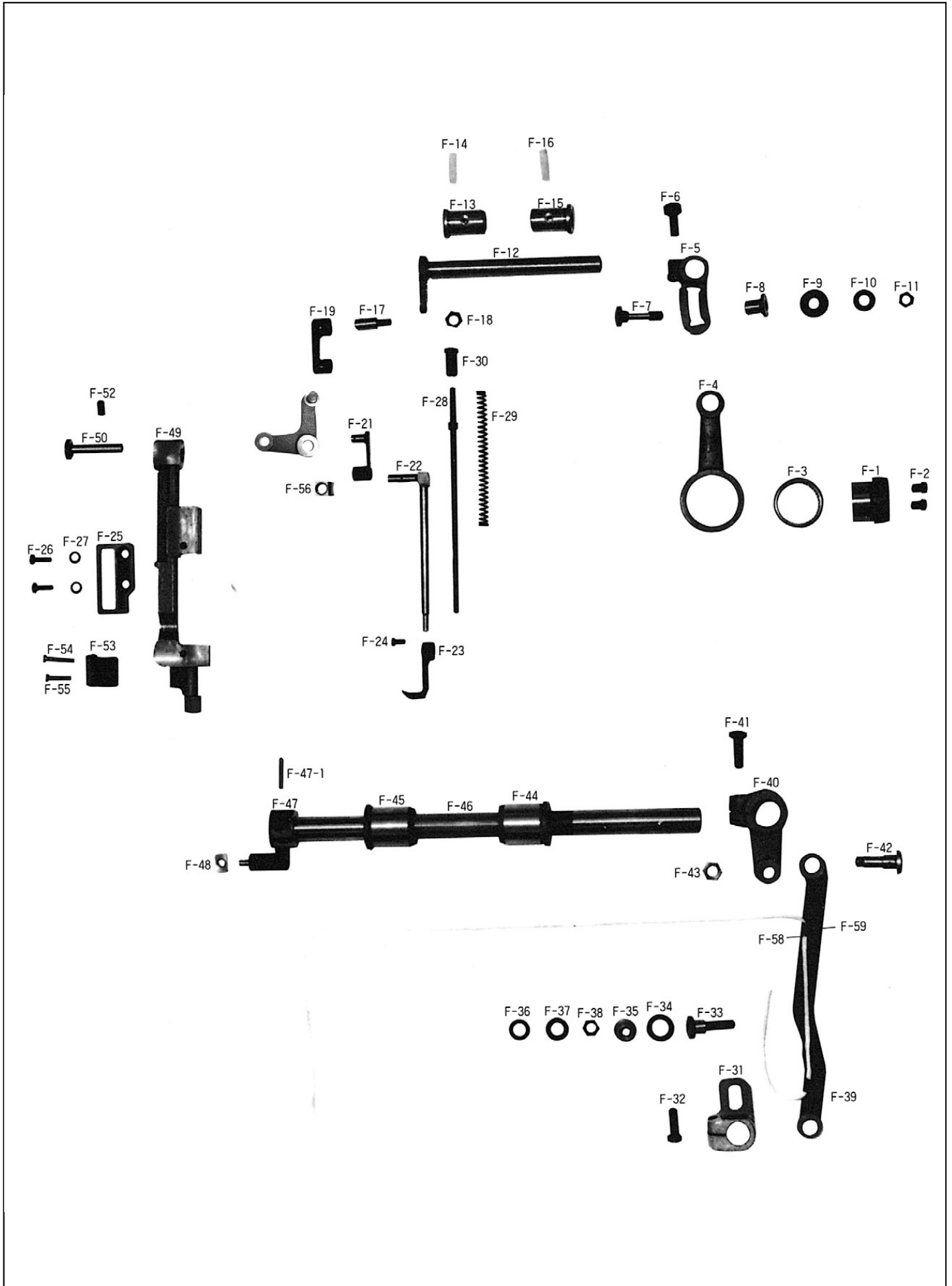


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
F-1	CUF-DC000500		Upper Feed Lifting Eccentric Cam	노루발 상하 운동 캠	1	1	
F-2	DSC-BJ002000		Screw For F-1	노루발 상하 운동 캠 고정나사	2	2	
F-3	PBR-BA002800		Needle Bearing	니들 베어링	1	1	
F-4	CUF-CC001500		Upper Feed Lifting Rod	노루발 상하 운동 캠 로드	1	1	
F-5	CUF-CB001900		Upper Feed Lifting Eccentric Wheel Crank	상하운동 크랭크 (K2556)	1	1	
F-6	DSC-AA000700		Screw (1/4"n=28)	육각 보울트 (1/4"n=28)	1	1	
F-7	CUF-KZ000700		Upper Feed Lifting Adjusting Shaft	노루발 상하운동 조절축	1	1	
F-8	DBS-DB006700		Upper Feed Lifting Adjusting Shaft Bushing	노루발 상하운동 조절축 붓심	1	1	
F-9	15-009A-5607		Collar For F-7	노루발 상하운동 조절축 카라	1	1	
F-10	DWS-AA006300		Washer For F-7	노루발 상하운동 조절축 와셔	1	1	
F-11	DSN-AA001300		Nut (1/4"n=40)	육각너트 (1/4"n=40)	1	1	
F-12	CUF-KZ000501		Upper Feed Driving Shaft	상하 운동축	1	1	
F-13	DBS-DB006200		Upper Feed Shaft Bushing (Front)	상하 운동축 전붓심	1	1	
F-14	CLB-JL009000		Felt For F-13	상하 운동축 전붓심 헬트	1	1	
F-15	DBS-DB006300		Upper Feed Shaft Bushing (Rear)	상하 운동축 후붓심	1	1	
F-16	CLB-JL009000		Felt For F-15	상하 운동축 후붓심 헬트	1	1	
F-17	DSC-FF001900		Stud Screw For Connecting Link	상피이드 연결 링크축 나사	1	1	
F-18	DSN-AA001300		Nut For F-17	상피이드 연결 링크축 나사너트	1	1	
F-19	CUF-CA001500		Upper Feed Lifting Connecting Link	상피이드 연결 링크	1	1	
F-20	CUF-CA001700		Link For Upper Feed Foot	상피이드 노루발 연결링크	1	1	
F-21	CUF-CA001800		Walking Bar Driving Link	상피이드 노루발 운동링크	1	1	
F-22	CUF-CR000100		Walking Bar	상피이드 노루발대	1	1	
F-23	CGA-GC005900		Upper Feed Presser Foot	상피이드 노루발 (B)	1	1	
F-24	DSC-BA001000		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	1	1	
F-25	CNB-BK001200		Walking Bar Guide Plate	노루발대 안내판 (K2555)	1	1	
F-26	DSC-BF001000		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	2	2	
F-27	DWS-AA001100		Washer For F-26	뒷뚜껑 짐와셔	2	2	
F-28	CUF-KF000300		Walking Foot Pressure Adjusting Pole	상피이드 노루발 압력봉	1	1	
F-29	DSP-AA009400		Spring For F-28	상피이드 노루발 압력 스프링	1	1	
F-30	DSC-BF003500		Screw (5/16"n=28)	홈볼이 납작 작은나사 (5/16"n=28)	1	1	
F-31	CUF-CB002800		Needle Bar Rock Crank	바늘대 요동 크랭크	1	1	
F-32	DSC-BA001300		Screw (1/4"n=28)	홈볼이 냄비 작은나사 (1/4"n=28)	1	1	
F-33	DSC-FA019800		Needle Bar Rock Crank Stud	바늘대 요동 크랭크 단나사	1	1	
F-34	DWS-AA010700		Washer (A) For F-31	바늘대 요동 크랭크 와셔 (A)	1	1	
F-35	DSN-CY001100		Needle Bar Rock Crank Holder	바늘대 요동 크랭크 카라	1	1	
F-36	DWS-AA002900		Washer (B) For F-31	새들 짐나사 와셔	1	1	
F-37	DWS-AA017100		Spring Washer For F-31	바늘대 요동 크랭크 스프링 와셔	1	1	
F-38	DSN-AA002200		Nut (9/32"n=28)	육각너트 (9/32"n=28)	1	1	
F-39	CUF-CC002200		Connecting Rod For Needle Bar Frame Driving Shaft	요동축 연결 로드	1	1	
F-40	CUF-CA002000		Needle Bar Rock Shaft Link	바늘대 요동 링크	1	1	
F-41	DSC-BJ004400		Screw For F-40	요동 로드 짐나사	1	1	
F-42	DSC-GA000901		Stud Screw Needle Bar Rock Shaft Link	요동 링크 단나사	1	1	
F-43	DSN-AA003000		Nut (5/16"n=24)	육각너트 (5/16"n=24)	1	1	
F-44	DBS-DB004300		Needle Bar Rock Shaft Bushing (R)	요동축 뒷 붓심	1	1	
F-45	DBS-DB004200		Needle Bar Rock Shaft Bushing (F)	요동축 앞 붓심	1	1	
F-46	CNB-KF000500		Needle Bar Frame Driving Shaft	요동축	1	1	
F-47	CNB-CB000500		Needle Bar Frame Shaft Crank	요동축 크랭크 (前)	1	1	
F-47-1	DPN-AB000200		Taper Pin	바늘대 후레임 고정핀	1	1	
F-48	CNB-CD001100		Needle Bar Block	바늘대 후레임 블럭	1	1	
F-49	CNB-BC000700		Needle Bar Frame	바늘대 후레임	1	1	
F-50	DPN-AB000400		Hinge Pin For Needle Bar Frame	바늘대 후레임 힌지핀	1	1	
F-52	DSC-CA000800		Screw (15/64"n=28)	홈볼이 멈춤나사 (15/64"n=28)	1	1	
F-53	CNB-BK001300		Guide For Needle Bar Frame	바늘대 후레임 안내판	1	1	
F-54	DSC-BJ005300		Screw (A) For F-53	바늘대 후레임 안내판 짐나사 B	1	1	
F-55	DSC-BA001100		Screw (11/64"n=40)	홈볼이 냄비 작은나사 (11/64"n=40)	1	1	
F-56	CUF-CD000200		Walking Bar Guide Block	상피이드 노루발 안내 블럭	1	1	
F-58	CLB-BG004100		Wick Supporter For F-57	유심잡이 (2-51)	2	2	

# F

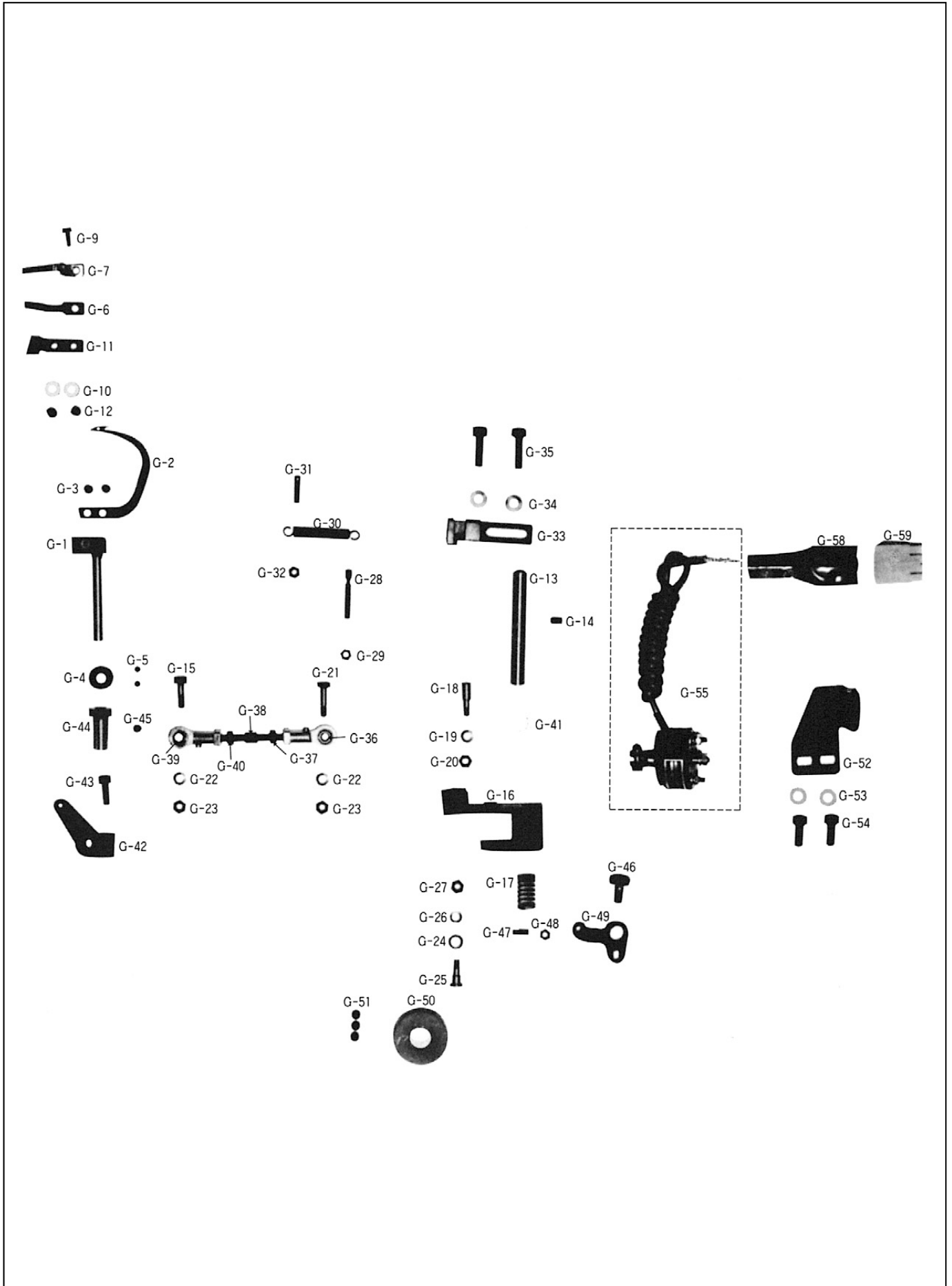
## Upper Feed Mechanism

### 상피이드 관계









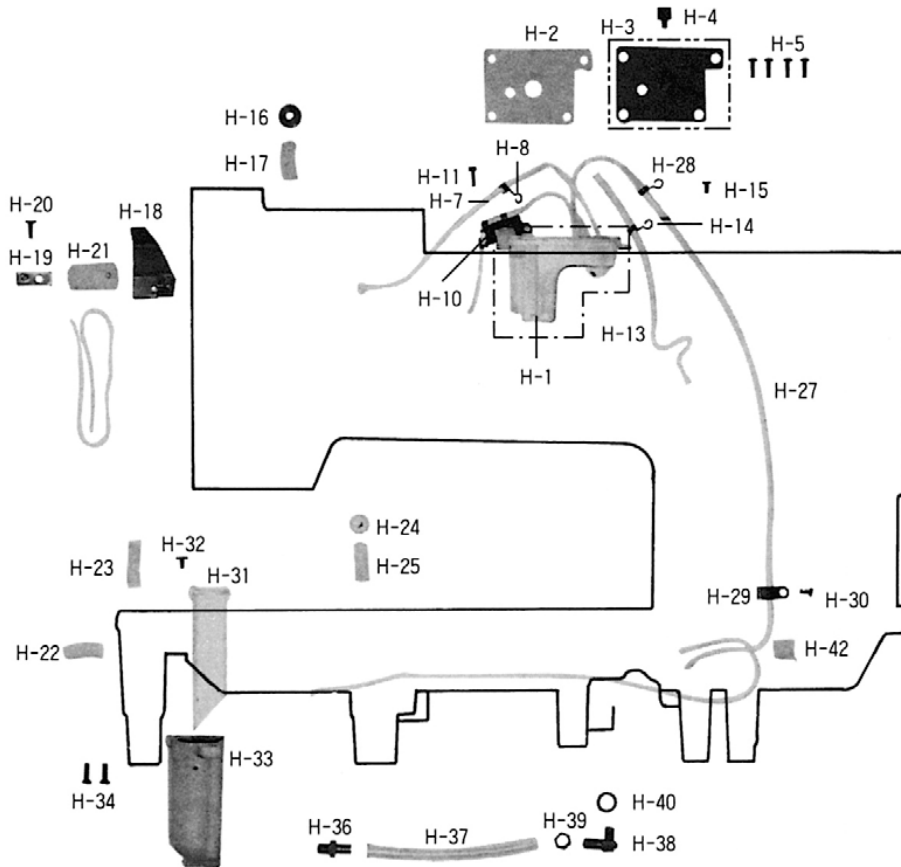


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
G-1	CTT-KZ000200		Moving Knife Shaft (R)	동메스 축 (우)	1		
G-2	CTT-NA001800		Moving Knife	회전메스 (T=1.8)	1		
G-3	DSC-BB001400		Screw (11/64"n=40)	접시머리 보울트(11/64"n=40)	2		
G-4	DCL-AA005900		Moving Knife Shaft Collar	동메스 축 카라	1		
G-5	PSC-CB000200		Screw (M4)	육각구멍볼이 멈춤나사(M4)	1		
G-6	CTT-BJ003800		Thread Catcher	밀실잡이	1		
G-7	CTT-NB001200		Fixed Knife	고정메스 (2122707-556A)	1		
G-9	DSC-BB001400		Screw (11/64"n=40)	접시머리 볼트(11/64"n=40)	1		
G-10	DWS-AA002100		Washer For Moving Knife Tension Adjusting	동메스 장력 조절 와셔	2		
G-11	CTT-BB003200		Moving Knife Bracket	동메스 브라켓	1		
G-12	PSC-AC001500		Screw (11/64"n=40)	접시머리 볼트(11/64"n=40)	2		
G-13	CTT-KC000800		Thread Trimming Rock Link Shaft	사절 요동 링크 축	1		
G-14	DSC-CB000100		Screw G-13	동메스 축 보싱 고정나사	1		
G-15	DSC-FA012700		Screw For Moving Knife Shaft Connecting Joint	동메스 축 연결 조인트 침나사	1		
G-16	CTT-CA001100		Thread Trimming Rock Link	사절 요동 링크	1		
G-17	DSP-AA006500		Return Spring For Stopper Pin	스토퍼 핀 복귀 스프링	1		
G-18	DSC-GB000300		Screw For Stopper Pin	스토퍼 핀 나사	1		
G-19	DWS-CA000100		Washer For Stopper Pin	가마 잡이 와셔	1		
G-20	DSN-AA001400		Nut For Stopper Pin	볼 조인트 침 너트 (우)	1		
G-21	DSC-FA014100		Stud Screw For Rod End	요동 링크 연결 조인트 단나사	1		
G-22	DWS-CA000100		Washer For Rod End	가마 잡이 와셔	1		
G-23	DSN-AA001400		Nut For G-21	볼 조인트 침 너트 (우)	1		
G-24	CTT-CL000300		Roller For Thread Trimming Cam Roller	로울러	1		
G-25	DSC-GA000400		Stud Screw For Thread Trimming Cam	사절 캠 로울러 단나사	1		
G-26	DWS-CA000100		Washer For G-25	가마잡이 와셔	1		
G-27	DSN-AA001400		Nut For G-25	볼 조인트 침 너트 (우)	1		
G-28	DSC-HD000200		Adjusting Screw For Return Spring	스프링 걸이 축 나사	1		
G-29	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-30	DSP-AB003600		Thread Trimming Return Spring	사절 리턴 스프링	1		
G-31	DSC-HD000200		Hook For Return Spring	리턴 스프링 걸이 축 나사	1		
G-32	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-33	CTT-BF001100		Holder For Stopper Pin	사절 캠 운동핀 홀더	1		
G-34	PWS-CA000500		Washer For G-33	싱크로 베이스 스프링 와셔 (Ø6)	2		
G-35	PSC-AC000600		Screw (M6)	육각구멍볼이 보울트 (M6)	2		
G-36	PBR-GB000100		Rod End (R) MTR BNF-5	롯데 앤드 (우)	1		
G-37	DSN-AA001400		Nut (R) For G-36	볼 조인트 침 너트 (우)	1		
G-38	CTT-CC001400		Joint Connection Stud	볼 조인트 연결봉 (1/16"~1/2")	1		
G-39	PBR-GB000500		Rod End (L) MTR BNF-5L	롯데 앤드 (좌)	1		
G-40	DSN-AA002600		Nut (L) For G-39	볼 조인트 침 너트 (좌)	1		
G-41	CTT-FB000200		Cushion Rubber	쿠션 고무 (B)	1		
G-42	CTT-CM003200		Thread Trimming Lever	사절 레버 (X)	1		
G-43	PSC-AC006100		Screw (M5×0.8)	육각구멍볼이 보울트 (M5×0.8)	1		
G-44	DBS-DB004400		Moving Knife Shaft Bushing (R)	동메스축 보싱 (우)	1		
G-45	DSC-CB000100		Screw (M4)	육각구멍볼이 멈춤나사 (M4)	1		
G-46	DSC-FA014000		Stud Screw For Clutch Lever	클러치 레버 단나사	1		
G-47	DSC-CA003300		Screw For Clutch Lever Pin	클러치 레버 핀 나사	1		
G-48	DSN-AA000900		Nut (11/64"n=40)	육각너트 (11/64"n=40)	1		
G-49	CTT-CM002000		Clutch Lever	클러치 레버	1		
G-50	CTT-DD000300		Thread Trimming Cam	사절캠	1		
G-51	DSC-CB000400		Screw (1/4"n=40)	육각구멍볼이 멈춤나사 (1/4"n=40)	3		
G-52	CTT-BB002300		Bracket For G-55	사절 솔레노이드 브라켓	1		
G-53	PWS-CA000500		Spring Washer For G-52	싱크로 베이스 스프링 와셔 (Ø6)	3		
G-54	PSC-AC001200		Screw (M6)	육각구멍볼이 볼트 (M6)	2		
G-55	10-056A-7507		Thread Trimming Solenoid Ass'y	사절 솔레노이드 (조)	1Set		
G-58	11-019M-2350		Tube (Large) For G-55	솔레노이드 튜브	3		
G-59	11-018M-2350		Plug (Large) For G-55	솔레노이드 플러그	1		



# Lubrication Mechanism

급유 관계

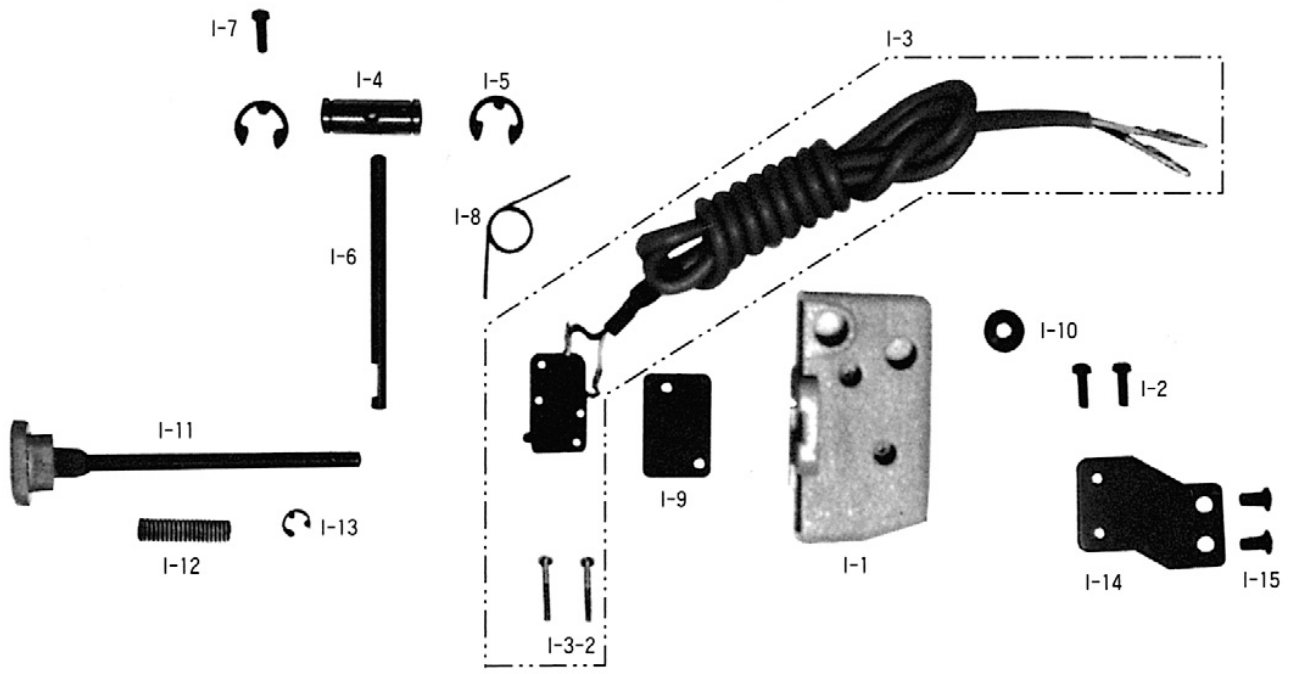




Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
H-1	ALB-PS002500		Oil Tank Ass'y	오일 탱크 (조)	1	1	
H-2	CLB-FC000200		Gasket For Oil Tank	오일 탱크 가스켓	1	1	
H-3	ALB-PS002600		Oil Tank Presser Ass'y	오일 탱크 누름판 (조)	1	1	
H-4	DPK-CY001300		Cap For Oil Tank Pipe	주유구 마개 (6-8)	1	1	
H-5	DSC-BJ000400		Screw (11/64"n=40)	홈볼이 납작 작은나사 (11/64"n=40)	4	4	
H-7	CLB-JG000300		Hose For H-6	환류 파이프	1	1	
H-8	CLB-BF000400		Holder For H-7	유심 헬트 고정판 (6-7)	1	1	
H-10	CLB-BF001100		Holder For H-9	노루발 상하운동 캠 릿드 유심잡이	1	1	
H-11	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
H-13	CLB-JG000300		Hose For H-12	환류 파이프	1	1	
H-14	CLB-BH000400		Holder For H-13	헬트 잡이 스프링	1	1	
H-15	DSC-BJ001400		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
H-16	DSC-BF015600		Oil Insert Screw	오일 입구 나사	1	1	
H-17	CLB-JL003000		Felt For Take-Up Lever Oil Tank	흑 몸체 전 붓싱 헬트 (6-19)	1	1	
H-18	CLB-BJ001900		Oil Cover	유방판	1	1	
H-19	CLB-BJ002100		Oil Cover Presser	기름막이 누름판	1	1	
H-20	DSC-BA000700		Screw (3/16"n=32)	홈볼이 냄비 작은나사 (3/16"n=32)	1	1	
H-21	CLB-JL006400		Felt For B-39	실채기 급유 헬트 (6-14)	1	1	
H-22	CLB-JL007000		Cap Felt For E-2	하축 앞 붓싱 마개 헬트 (5-3)	1	1	
H-23	CLB-JL003000		Felt For E-2	흑 몸체 전 붓싱 헬트 (6-19)	1	1	
H-24	DPK-CB001101		Bed Oil Cap	고무마개 (Hole)	1	1	Aug.22.11
H-25	CLB-JL003000		Felt For E-4	흑 몸체 전 붓싱 헬트 (6-19)	1	1	
H-27	CLB-JG000300		Hose For H-26	환류 파이프	1	1	
H-28	CLB-BH000400		Hook For H-27	헬트 잡이 스프링	1	1	
H-29	CLB-BF000400		Holder For Bed Oil Supply Wick	유심 헬트 고정판 (6-7)	1	1	
H-30	DSC-BJ001100		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	1	1	
H-31	CLB-JN000900		Oil Gauge	오일 게이지	1	1	
H-32	DSC-BG000100		Screw (9/64"n=40)	홈볼이 바인딩 작은나사 (9/64"n=40)	1	1	
H-33	CLB-JB001600		Oil Supply Tank For Hook	흑 급유 탱크	1	1	
H-34	DSC-BF002600		Screw (9/64"n=40)	홈볼이 둥근납작 작은나사 (9/64"n=40)	2	2	
H-36	CLB-JP003200		Oil Joint (1)	오일 조인트 (1)	1	1	
H-37	CLB-JG000600		Hose For E-24, E-25	오일 탱크 호스 (6×9×130 M/M)	1	1	
H-38	CLB-JP003300		Oil Joint (2)	오일 조인트 (2)	1	1	
H-39	DSN-AA004400		Nut	오일 조인트 (2) 너트	1	1	
H-40	DWS-AA017400		Gasket For H-38	흑 급유 탱크 패킹 2610F×1.2T	1	1	
H-42	CLB-JL003000		Felt For D-30	흑 몸체 전 붓싱 헬트 (6-19)	1	1	

# Reverse Button Mechanism

역진 버튼 관계

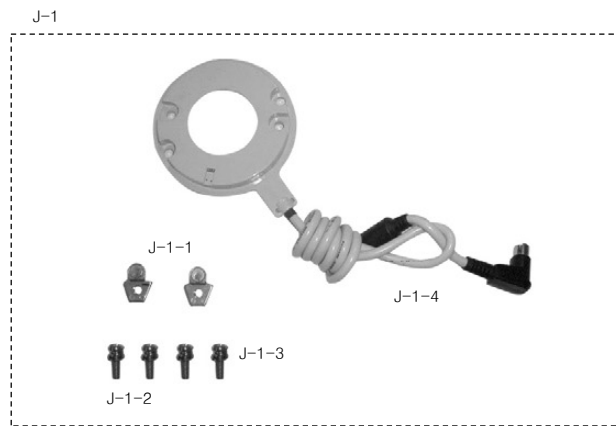




# J

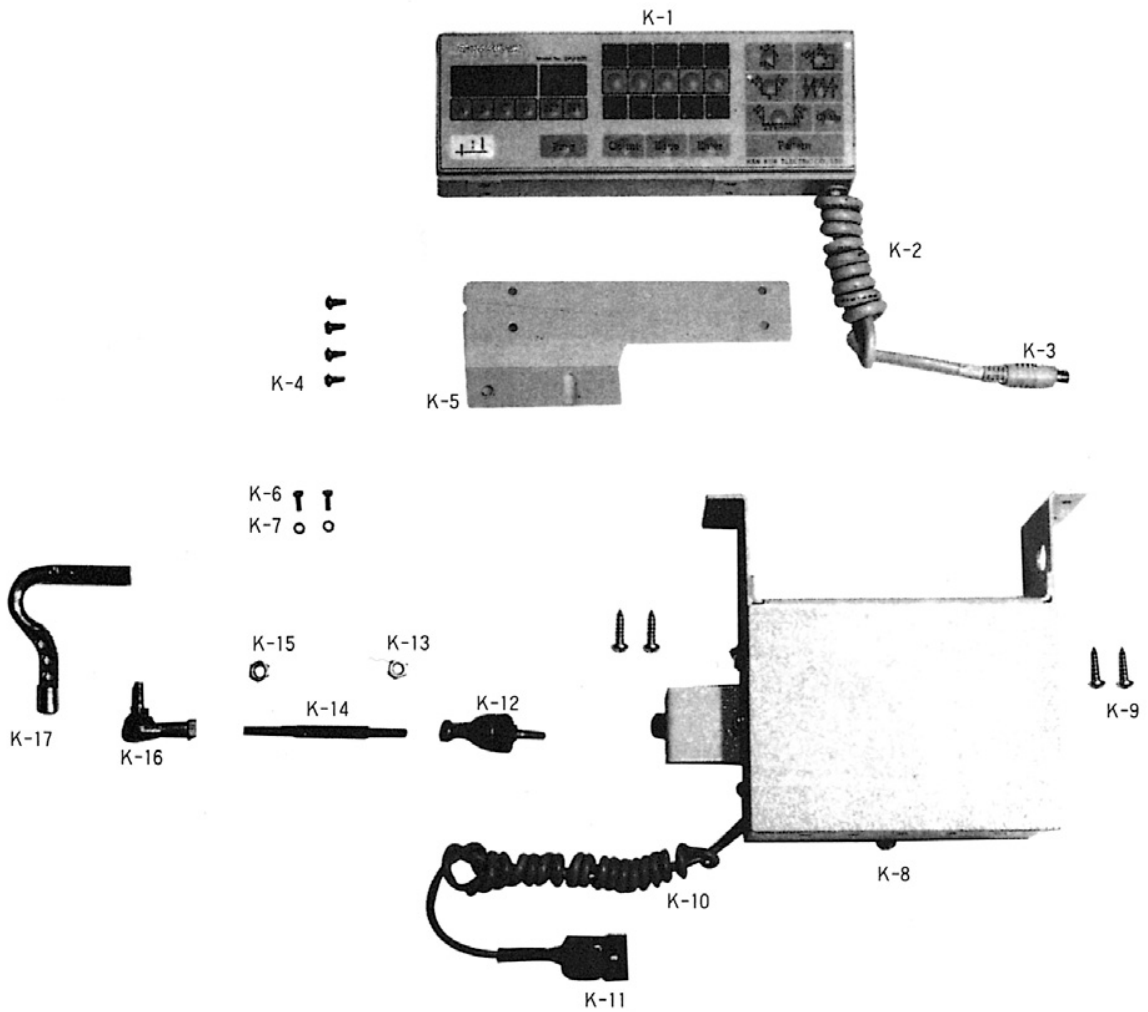
## Synchronizer Mechanism

### 위치검출기 관계









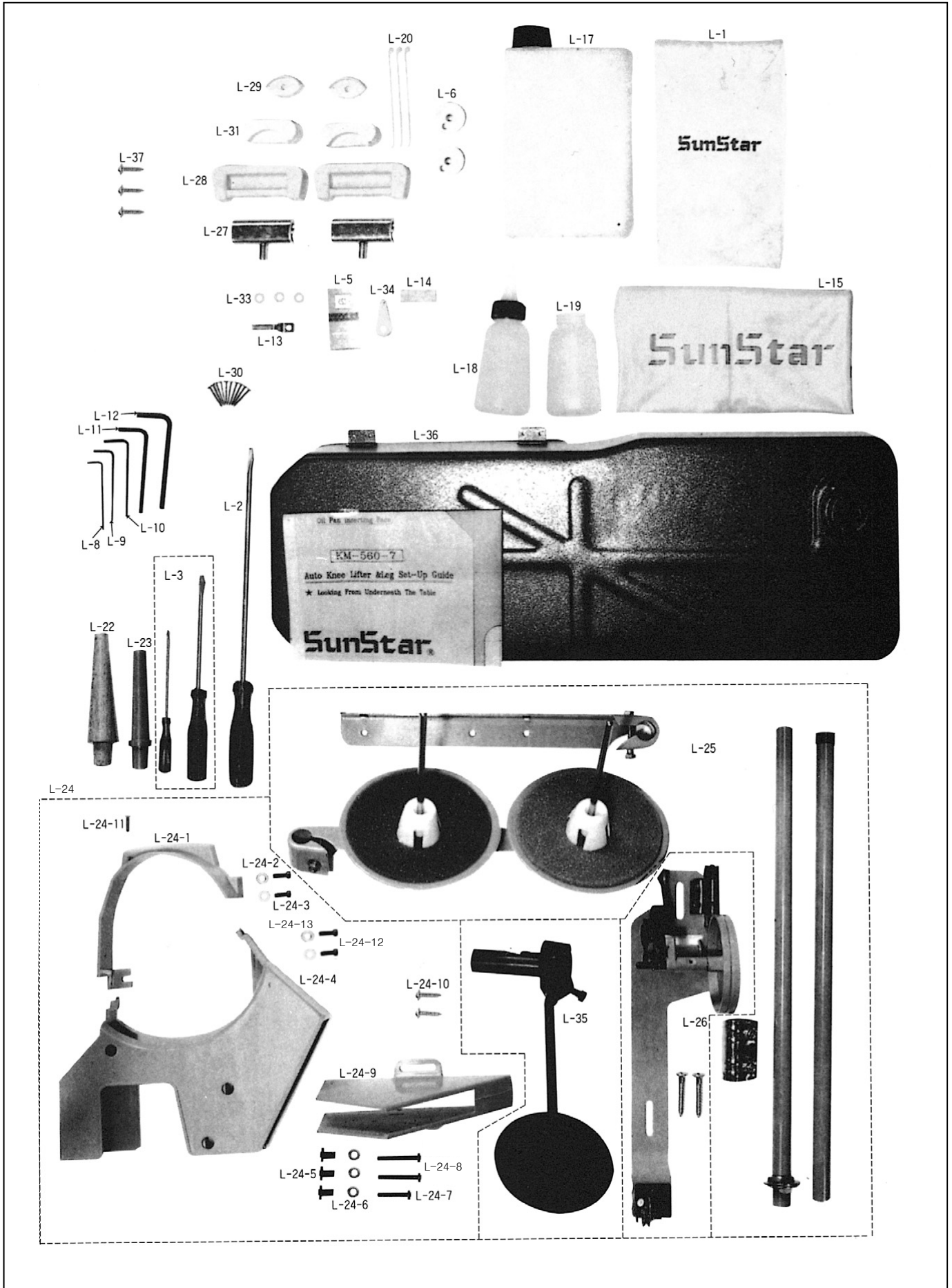


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty		Applied Period
					KM-560-7	KM-560	
K-1	S P - 2 0 0		Program Unit Box	프로그램유닛 박스	1		
K-2	20-016A-S100		Cable For K-1	프로그램유닛박스 케이블	1		
K-3	20-016A-S100		Plug For K-1	프로그램유닛박스 플러그	1		
K-4	91-029S-S100		Screw For K-1	프로그램유닛박스 고정나사	4		
K-5	91-002S-S100		Bracket For K-1	프로그램유닛박스 브라켓	1		
K-6	91-030S-1000		Screw For K-5	프로그램유닛박스 브라켓 고정나사	2		
K-7	01-039W-1701		Spring Washer For K-6	프로그램유닛박스 브라켓고정나사 스프링와셔	2		
K-8	18-007B-5607		Auto Knee Litter Solenoid Assembly	자동무릎올림 솔레노이드(組)	1(set)		
K-9	91-027S- 3000		Screw For K-8	솔레노이드(組) 고정나사	4		
K-10	12-015M-2350		Cable For K-8	케이블	1		
K-11	17-016B-3701		Plug For K-8	플러그	1		
K-12	18-021A-5607		Belt Joint (Right)	볼 조인트(右)	1		
K-13	18-016S-5607		Nut(R) For K-12	조인트연결봉 고정너트(右)	1		
K-14	25-004A-3200		Belt Joint Connecting Rod	볼 조인트 연결봉	1		
K-15	18-015S-5607		Nut(L) For K-16	조인트연결봉 고정너트(左)	1		
K-16	18-020A-5607		Ball Joint(Left)	볼 조인트(左)	1		
K-17	25-005A-3100		Knee Litting Pad Assy	레버층 조인트 연결봉	1		



# Accessory Mechanism







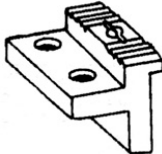
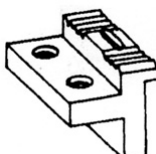
## 액세서리 관계





Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty		Applied Period
					KM-560-7	KM-560	
L-1	CAC-MH000100		Accessories Bag	액세서리 박스	1	1	
L-2	PTL-BA000100		Driver (Large)	드라이버 (大)	1	1	
L-3	PTL-BA000200		Driver (Middle, Small)	드라이버 (中, 小)	1	1	
L-5	-		Needle	바늘	1	1	
L-6	CHK-HB001000		Bobbin (AL)	보빈	2	4	
L-8	PTL-AB000100		L-Wrench (2mm)	L-렌치 (2mm)	1		
L-9	PTL-AB000300		L-Wrench (2.5mm)	L-렌치 (2.5mm)	1		
L-10	PTL-AB000500		L-Wrench (3mm)	L-렌치 (3mm)	1	1	
L-11	PTL-AB000400		L-Wrench (4mm)	L-렌치 (4mm)	1		
L-12	PTL-AB000200		L-Wrench (5mm)	L-렌치 (5mm)	1		
L-13	CTT-NB001200		Fixed Knife	고정메스 2122707-556A	1		
L-14	CLB-JL006500		Upper Thread Oil Felt	윗실 급유 헬트	1	1	
L-15	CAC-MA000500		Head Cover	미싱 커버 (대)	1	1	
L-17	PTL-BA000200		Oil	오일캔	1	1	
L-18	CAC-JB000100		Oiler	유차	1	1	
L-19	CST-JB000100		Oil Tank	유차병	1	1	
L-20	PTC-AG000100		Band Clip	나이론 클립	5		
L-22	CST-CR000800		Head Rest	두부 지지봉	1		
L-23	CST-CR000400		Head Rest	미싱 받침대		1	
L-24	60-000A-5607		Belt Cover Ass'y	벨트커버 (조)	1	1	
L-24-1	CMB-LA021900		Belt Cover "A"	벨트 커버"A"	1	1	
L-24-2	DWS-AA000600		Washer For L-24-1	스토퍼 짐 와셔	2	2	
L-24-3	DSC-BF001100		Screw (3/16"n=28)	홀볼이 납작 작은나사 (3/16"n=28)	2	2	
L-24-4	CMB-LA020500		Belt Cover "B"	벨트 커버"B"	1	1	
L-24-5	DCL-BA001500		Rubber Collar For L-24-4	벨트 커버"B"고무카라	3	3	
L-24-6	DWS-AA000600		Washer For L-24-4	스토퍼 짐 와셔	3	3	
L-24-7	DSC-BA003300		Screw (3/16"n=28)	홀볼이 냄비 작은나사 (3/16"n=28)	1	1	
L-24-8	DSC-BA003200		Screw (3/16"n=28)	홀볼이 냄비 작은나사 (3/16"n=28)	2	2	
L-24-9	CMB-LA012900		Belt Cover "D"	벨트 커버"D"	1	1	
L-24-10	PSC-DD000100		Nail For L-24-9	목나사	2	2	
L-24-11	SC-0155-5607		Screw (9/64"n=40)	접시머리 볼볼트 (9/64"n=40)	1	1	
L-24-12	PSC-BA000100		Screw	솔레노이드부착고정나사	2	2	
L-24-13	PWS-AA000500		Washer	솔레노이드부착평와셔	2	2	
L-25	CST-MF000100		Thread Stand Assembly	실패꽃이 (조)	1Set	1Set	
L-26	AAC-PS000101		Bobbin Winder Assembly	실감기 (조)	1Set	1Set	
L-27	CST-BB002500		Hinge	힌지	2	2	
L-28	CST-FF000400		Rubber Hinge	힌지 고무 (대)	2	2	
L-29	CST-FD002800		Head Cushion	힌지 고무 (소)	2	2	
L-30	-		Nail	못	10	10	
L-31	CST-FD002500		Head Cushion "B"	힌지 고무 (중)	2	2	
L-33	DWS-AA002100		Moving Knife Tension Adjusting Washer	동메스 장력조절 와셔	4		
L-34	CAC-BJ000600		Needle Thread Inserting Gauge	실 끼기	1	1	
L-35	AST-PS000600		Knee Lifting Pad Ass'y	무릎 올림 (조)	1Set	1Set	
L-36	CST-JA002900		Oil Pan (Ass'y)	오일 팬 (조)	1Set	1Set	
L-37	91-001S-5607		Screw	목나사	3	3	

### KM-560 / KM-560-7

Ref. No.	Pt. No.	Code No.	Sub-Class Name of Parts		A-Type		B-Type		C-Type		D-Type		
					A-1	A-2	B-1	B-2	C-1	C-2	D-1	D-2	
F-23	15-21A	CGA-GC007400	Upper Feed Presser Foot		*	*							
	15-21B	CGA-GC005900					*	*					
	15-21C	CGA-GC005800							*	*			
	15-21D	CGA-GC006100									*	*	
C-7	5-7A	CGA-GC007500	Sub-Presser Foot		*	*							
	5-7B	CGA-GC002900					*	*	*	*	*	*	
D-64	6-87A	CGA-GB002300	Feed Dog		*	*	*	*	*	*			
	6-87B	CGA-GB004200										*	*
A-24	I-30	CGA-GA004900	Needle Plate		*		*		*		*		
A-25	I-31	CGA-GA005000				*		*		*		*	

\*Note : □-1 : Thread Trimmer Parts

□-2 : Standard Parts



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01-001A-5607	Arm Bed Ass'y	7	A-1	CFA-FZ0001	Reverse Lever Stopper (Upper) Rubber	17	D-86	CLF-BA0010	Feed Bar	15	D-56
01-039W-1701	Spring Washer For K-6	35	K-7	CFA-KC0011	Feed Regulator Lever Shaft	15	D-16	CLF-BB0008	Feed Bar Fork	17	D-59
01-047C-5607	Code Holder	9	A-61	CFA-KC0012	Feed Regulator Lever Shaft	17	D-70	CLF-BJ0015	Slide Guide Plate	15	D-41
06-026A-5607	Reverse Solenoid Ass'y	17	D-93	CFA-KJ0013	Feed Regulator Control Screw	15	D-10	CLF-BK0005	Slide Block	15	D-40
06-139P-7400	Lever Feed Arm Pin	15	D-46	CFA-LA0003	Reverse Solenoid Cover	17	D-95	CLF-CA0008	Lever Feed Connecting Link	15	D-43
08-010B-3701	Plug For A-48	7	A-54	CGA-GA0049	Needle Plate	7	A-23	CLF-CB0015	Lever Feed Arm	15	D-44
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11-018M-2350	Plug (Large) For G-55	27	G-59	CGA-GB0023	Feed Dog	17	D-64	CLF-CC0021	Feed Regulator Connecting Rod	15	D-24
11-019M-2350	Tube (Large) For G-55	27	G-58	CGA-GC0029	Sub Presser Foot	13	C-7	CLF-DC0011	Vertical Feed Eccentric Cam	21	E-59
11-020A-2500	Magnetic Holder	33	J-1-1	CGA-GC0059	Upper Feed Presser Foot	23	F-23	CLF-DC0025	Feed Eccentric Cam	15	D-35
11-020W-2500	Washer For J-1-1	33	J-1-2	CHB-BA0013	Hook Base	19	E-23	CLF-KF0012	Feed Bar Shaft	15	D-57
11-021S-2500	Screw For J-1-1	33	J-1-3	CHB-BF0001	Pinch Sleeve (Upper)	19	E-33	CLF-KK0005	Feed Regulator Shaft	15	D-28
12-0000-SE55	Synchronizer Ass'y-Servo	33	J-1-4	CHB-BF0002	Pinch Sleeve (Lower)	19	E-34	CLF-KZ0008	Feed Rock Shaft	15	D-54
12-015M-2350	Cable For K-8	35	K-10	CHB-CA0001	Opener Link	19	E-36	CLS-BA0002	Safety Clutch Collar	19	E-16-3
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DSC-CB0004	Screw (1/4"n=40)	11	B-7	DSN-AA0013	Nut (1/4"n=40)	23	F-11	PBR-GB0005	Rod End (L) MTR BNF-5L	27	G-39
DSC-CB0004	Screw (1/4"n=40)	11	B-17	DSN-AA0013	Nut For F-17	23	F-18	PBT-BB0002	Timing Belt	11	B-18
DSC-CB0004	Screw (1/4"n=40)	13	C-28	DSN-AA0014	Nut (R) For G-36	27	G-37	PPK-BA0016	O-Ring For D-10	15	D-11
DSC-CB0004	Screw (1/4"n=40)	17	D-84	DSN-AA0014	Nut For G-21	27	G-23	PPN-AD0001	Pin For A-30	7	A-31
DSC-CB0004	Screw (1/4"n=40)	19	E-12	DSN-AA0014	Nut For G-25	27	G-27	PSC-AA0002	Screw (M6x1.0)	13	C-40-5
DSC-CB0004	Screw (1/4"n=40)	19	E-16-8	DSN-AA0014	Nut For Stopper Pin	27	G-20	PSC-AC0006	Screw (M6)	27	G-35
DSC-CB0004	Screw (1/4"n=40)	19	E-18	DSN-AA0022	Nut (9/32"n=28)	23	F-38	PSC-AC0012	Screw (M6)	27	G-54
DSC-CB0004	Screw (1/4"n=40)	21	E-55	DSN-AA0026	Nut (L) For G-39	27	G-40	PSC-AC0015	Screw (11/64"n=40)	27	G-12
DSC-CB0004	Screw (1/4"n=40)	27	G-51	DSN-AA0030	Nut (5/16"n=24)	23	F-43	PSC-AC0061	Screw (M5x0.8)	7	A-56
DSC-CB0005	Screw (15/64"n=28)	15	D-8	DSN-AA0032	Nut For E-47	19	E-46	PSC-AC0061	Screw (M5x0.8)	27	G-43
DSC-CB0005	Screw (15/64"n=28)	15	D-20	DSN-AA0044	Nut	29	H-39	PSC-BA0001	Screw	37	L-24-12
DSC-CB0005	Screw (15/64"n=28)	15	D-34	DSN-CC0006	Nut (9/16"n=20)	13	C-5	PSC-CB0002	Screw (3/16"n=28)	19	E-30
DSC-CB0005	Screw (15/64"n=28)	15	D-36	DSN-CY0011	Needle Bar Rock Crank Holder	23	F-35	PSC-CB0002	Screw (3/16"n=28)	19	E-32
DSC-CB0009	Screw (15/64"n=28)	15	D-2	DSP-AA0064	Spring For D-12	15	D-15	PSC-CB0002	Screw (M4)	27	G-5
DSC-CB0010	Screw (1/4"n=40)	11	B-8	DSP-AA0065	Return Spring For Stopper Pin	27	G-17	PSC-DD0001	Nail For L-24-9	37	L-24-10
DSC-CB0010	Screw (1/4"n=40)	19	E-21	DSP-AA0072	Ratchet Button Spring	21	E-57	PSN-AA0022	Nut For A-33	7	A-34
DSC-CB0010	Screw (1/4"n=40)	19	E-22	DSP-AA0094	Spring For F-28	23	F-29	PSN-AA0036	Nut For E-16-7	19	E-16-10
DSC-CB0010	Screw (1/4"n=40)	21	E-60	DSP-AA0095	Return Spring For C-9	13	C-10	PSR-AB0002	Stopper Ring	11	B-19
DSC-CB0018	Screw (1/4"n=40)	11	B-16	DSP-AA0096	Safety Clutch Spring	19	E-16-5	PSR-AC0001	E-Ring (Ø9)	31	I-5
DSC-CB0018	Screw (1/4"n=40)	15	D-23	DSP-AA0112	Spring For A-49	7	A-51	PSR-AC0003	E-Ring (Ø3)	31	I-13
DSC-CB0018	Screw (1/4"n=40)	17	D-83	DSP-AA0114	Spring For C-4	13	C-6	PSR-AC0004	E-Ring (Ø3)	21	E-58
DSC-CB0018	Screw (1/4"n=40)	19	E-11	DSP-AB0036	Thread Trimming Return Spring	27	G-30	PSR-AC0005	E-ring (Ø6)	15	D-47
DSC-CB0018	Screw (1/4"n=40)	19	E-16-7	DSP-AB0050	Return Spring For Reverse Feed Lever	15	D-21	PSR-AC0006	E-Ring (Ø8)	13	C-29
DSC-CB0018	Screw (1/4"n=40)	19	E-19	DSP-AC0022	Actuator Bar Spring	31	I-8	PSR-AC0009	E-Ring (Ø7)	15	D-3
DSC-CB0018	Screw (1/4"n=40)	21	E-54	DSP-AC0049	Reverse Lever Spring	17	D-79	PTC-AG0001	Band Clip	37	L-20
DSC-FA0062	Stud Screw For Reverse Lever Stopper (Upper)	17	D-85	DSP-AC0055	Reverse Button Return Spring	31	I-12	PTC-AH0003	Cable Holder (5N)	7	A-58
DSC-FA0127	Screw For Moving Knife Shaft Connecting Joint	27	G-15	DSP-AC0067	Return Spring For C-40-9	13	C-40-7	PTL-AB0001	L-Wrench (2mm)	37	L-8
DSC-FA0137	Stud Screw For D-71	17	D-74	DSP-BA0026	Bobbin Tension Spring	19	E-28	PTL-AB0002	L-Wrench (5mm)	37	L-12
DSC-FA0138	Stud Screw For D-76	17	D-91	DSR-AK0005	Safety Clutch Belt Pulley Ring	19	E-16-9	PTL-AB0003	L-Wrench (2.5mm)	37	L-9
DSC-FA0139	Stud Screw For D-75	17	D-77	DSR-AK0005	Timing Belt Pulley Ring	11	B-15	PTL-AB0004	L-Wrench (4mm)	37	L-11
DSC-FA0140	Stud Screw For Clutch Lever	27	G-46	DTC-AH0001	Cable Holder	31	I-16	PTL-AB0005	L-Wrench (3mm)	37	L-10
DSC-FA0141	Stud Screw For Rod End	27	G-21	DTC-AH0010	Cable Holder	7	A-59	PTL-BA0001	Driver (Large)	37	L-2
DSC-FA0172	Screw (Upper) For A-2	7	A-3	DWS-AA0006	Washer For L-24-1	37	L-24-2	PTL-BA0002	Driver (Middle, Small)	37	L-3
DSC-FA0195	Stud Screw For C-31	13	C-32	DWS-AA0006	Washer For L-24-4	37	L-24-6	PTL-BA0002	Oil	37	L-17
DSC-FA0196	Stud Screw For Knee Lifter Roller	13	C-34	DWS-AA0011	Washer For C-17	13	C-18	PWS-AA0005	Washer	37	L-24-13
DSC-FA0197	Stud For Knee Lifter Connecting Rod	13	C-37	DWS-AA0011	Washer For F-26	23	F-27	PWS-CA0005	Spring Washer For G-52	27	G-53
DSC-FA0198	Needle Bar Rock Crank Stud	23	F-33	DWS-AA0012	Washer For D-57	15	D-58	PWS-CA0005	Washer For G-33	27	G-34
DSC-FA0202	Stud Screw For D-24	15	D-27	DWS-AA0021	Moving Knife Tension Adjusting Washer	37	L-33	S P - 2 0 0	Program Unit Box	35	K-1
DSC-FF0019	Stud Screw For Connecting Link	23	F-17	DWS-AA0021	Washer For Moving Knife Tension Adjusting	27	G-10	SC-0155-5607	Screw (9/64"n=40)	37	L-24-11
DSC-FG0020	Roller Stud Screw	13	C-15-1	DWS-AA0022	Washer For E-52	21	E-51	-	Nail	37	L-30
DSC-FH0011	Stud Screw For C-24	13	C-25	DWS-AA0029	Washer (B) For F-31	23	F-36	-	Needle	11	B-33
DSC-GA0004	Stud Screw For Thread Trimming Cam	27	G-25	DWS-AA0038	Opener Washer	19	E-44	-	Needle	37	L-5
DSC-GA0009	Stud Screw Needle Bar Rock Shaft Link	23	F-42	DWS-AA0038	Washer For D-61	17	D-61-1	-	Synchronizer Ass'y	33	J-1
DSC-GB0003	Screw For Stopper Pin	27	G-18	DWS-AA0063	Washer For F-7	23	F-10				
DSC-GB0004	Stud Screw For Opener Link	19	E-37	DWS-AA0107	Washer (A) For F-31	23	F-34				
DSC-GF0001	Screw (A) For C-40-1	13	C-40-2	DWS-AA0133	Washer For D-22	15	D-17				

